DECLINE KIT FOR VAPOR STRYKER SLAT TREADMILL ASSEMBLY INSTRUCTIONS



IMPORTANT-READ CAREFULLY

FOR IMPORTANT SAFETY INFORMATION AND DOWNLOAD OF THE COMPLETE TC1-SA-35 OWNER'S MANUAL AND ASSEMBLY GUIDE SEE TRUEFITNESS.COM OR SCAN THE QR CODE ABOVE FOR DIRECT ACCESS

IF YOU NEED IMMEDIATE ASSISTANCE PRE OR POST ASSEMBLY CONTACT OUR SUPPORT TEAM MONDAY-FRIDAY 8:30AM-5:00PM (CST) 800.883.8783 | SERVICE@TRUEFITNESS.COM

MODEL 00604500-35 TC1-SA-35 DECLINE KIT REV00

ASSEMBLY INSTRUCTIONS

NOTE: Supplemental video available @TRUEFitnessservicevids: <u>https://www.youtube.com/playlist?list=PLr3lgv32UrupdGovHVj-zecgk9kvFdC2h</u>

PREASSEMBLY CHECKLIST

ACAUTION:



Use caution when assembling the equipment. Unpacking and assembling of this product is a two person task.



Use caution when unpacking this product. Avoid damage to the product. DO NOT use a box cutter. DO NOT slice into the packaging.

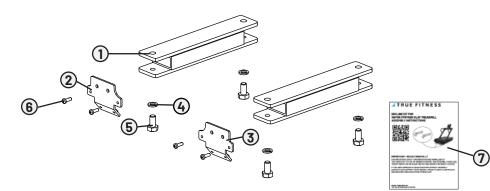
VERIFY BOX CONTENTS

IMPORTANT! Please verify box contents. If you have questions, or if there are any missing parts, contact product support (service@truefitness.com | 800.883.8783).

TOOLS NEEDED FOR ASSEMBLY		INCLUDED IN BOX
#2 Phillips Screwdriver		NO
Ratchet Wrench with 5/16″ (or 8mm) and 17mm Socket and Extension (optional but recommended)		NO
17mm Wrench	e	NO

BOX CONTENTS

ITEM	PART	DESCRIPTION	QТY
1	ST1046	DECLINE FEET	2
2	ST1171L	END CAP BRACKET, DECLINE FEET, LEFT	1
3	ST1171R	END CAP BRACKET, DECLINE FEET, RIGHT	1
4	FE0090	LOCK WASHER, M10	4
5	ST1139	HHS, M10-1.5 X 20MM	4
6	TI0065	BHCS, M5-0.8 X 15MM, BLUE NYLOC	4
7	MANUAL	ASSEMBLY INSTRUCTIONS	1



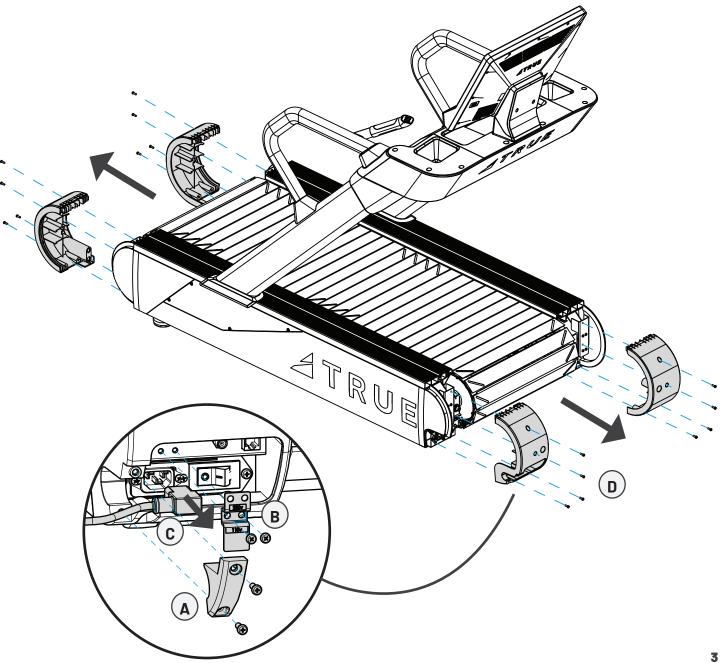
ASSEMBLY STEPS

Step 1-Remove Right and Left Front and Rear Roller Covers

Tools Used in this Step



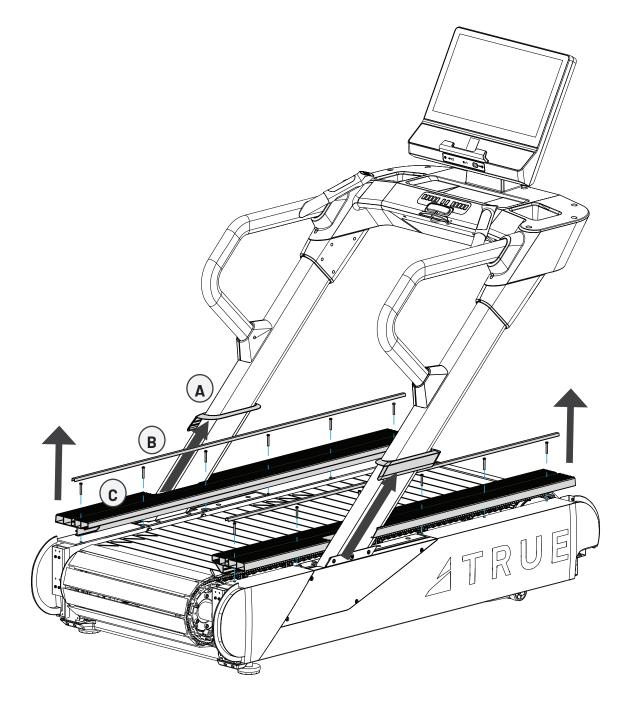
- A. Remove and set aside the two M5-0.8 X 15MM screws securing the power cord closure.
- B. Remove and set aside the two M5-0.8 X 6MM screws securing the power cord retainer.
- C. Disconnect the power cord.
- D. Remove and set aside the 16M5-0.8 X 15MM screws securing the left and right rear roller covers.



Step 2-Remove Right and Left Straddle Covers

Tools Used in this Step	
#2 Phillips Screwdriver	

- A. Slide the pedestal tube trim covers up and twist sideways to prevent them from slipping back down.
- B. Carefully lift and slide the straddle cover inserts out of the straddle cover to expose the screws.
- C. Remove and set aside the 12 M5 X 35L screws securing the straddle covers to the frame.



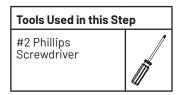
Step 3–Remove Right and Left Lower Pedestal Trim Covers

Tools Used in this St	ep
#2 Phillips Screwdriver	

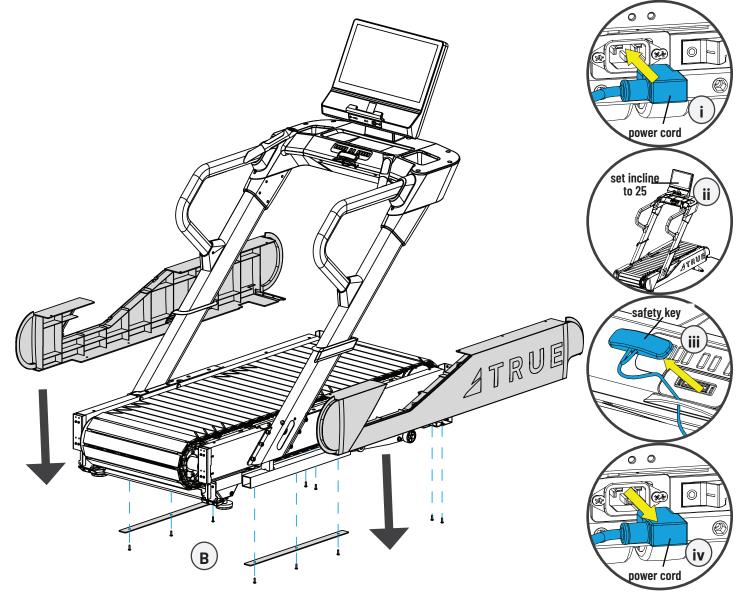
- A. Remove and set aside the two M5-0.8 X 15MM screws and two 6x19x1.5t washers securing the left and right pedestal covers to the pedestal assemblies.
- B. Remove and set aside the eight M4-0.7 X 10MM screws securing the left and right lower pedestal covers to the frame.



Step 4–Remove Right and Left Base Trim Pieces



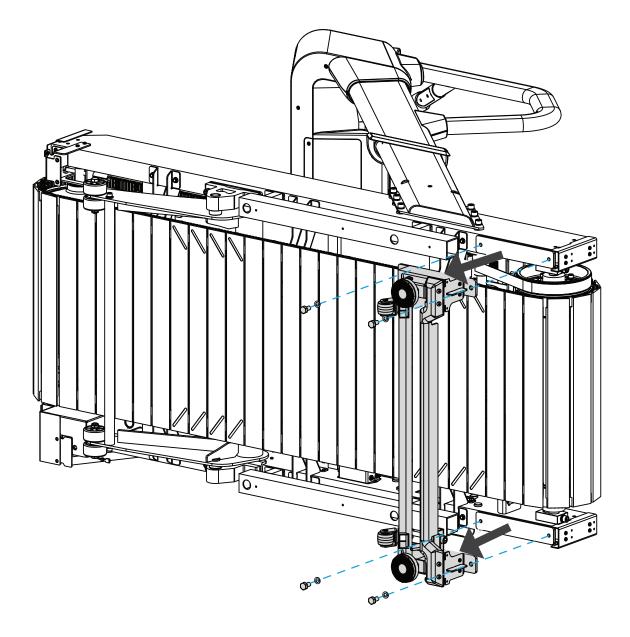
- A. Optional—To make it easier to remove the hardware securing the left and right base side trim assemblies, it helps to:
 i. Connect the power cord.
 - ii. Set the incline to 25.
 - iii. Pull the safety key (emergency stop) to keep the incline in place.
 - iv. Disconnect the power cord.
- B. Remove and set aside the ten M5 X 20L screws securing the frame support plates to the left and right base side trim assemblies.



Step 5–Remove Transport Wheel Assembly

Tools Used in this Step	
17mm Wrench	6

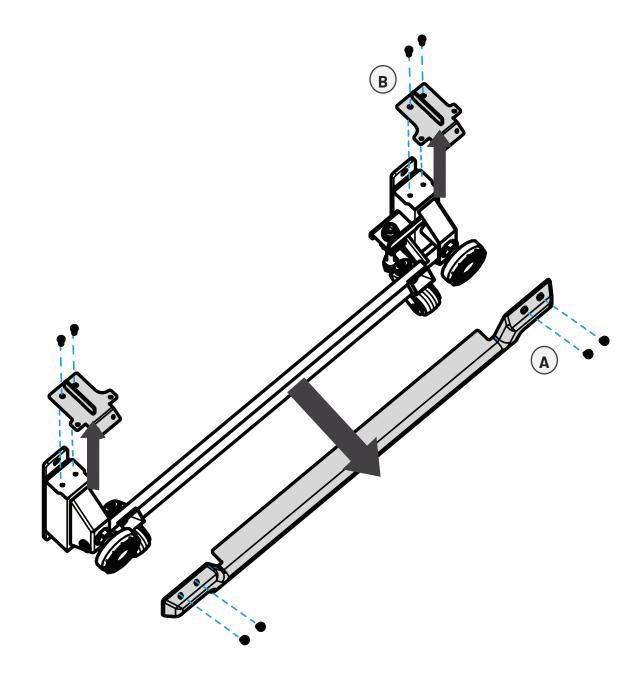
Remove and set aside the four M10-1.5 X 20MM bolts and washers securing the transport wheel assembly to the frame.



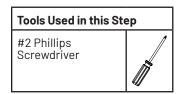
Step 6-Remove End Cap Brackets and Anti Pinch Bracket

Tools Used in this Step	
#2 Phillips Screwdriver	

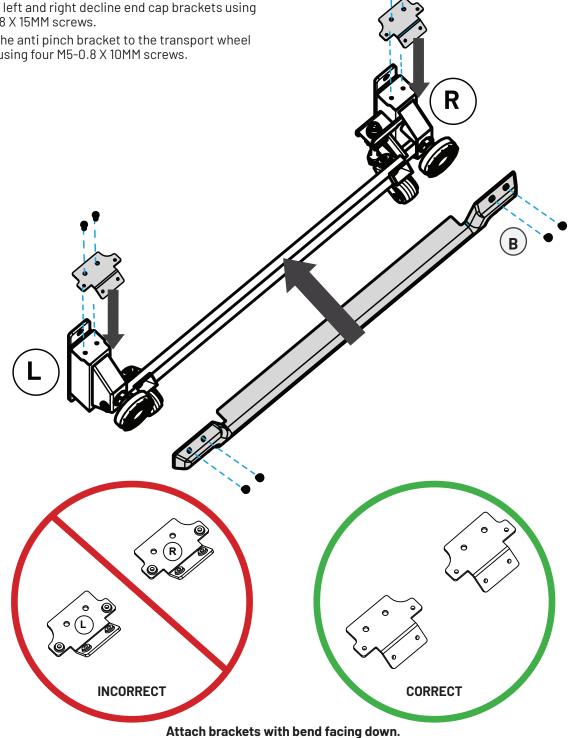
- A. Remove and set aside the four M5-0.8 X 10MM screws securing the anti pinch bracket to the transport wheel assembly.
- B. Remove the four M5-0.8 X 15MM screws securing the end cap brackets to the transport wheel assembly.



Step 7—Attach Decline End Cap Brackets and Reattach Anti Pinch Bracket



- Attach the left and right decline end cap brackets using Α. four M5-0.8 X 15MM screws.
- Β. Reattach the anti pinch bracket to the transport wheel assembly using four M5-0.8 X 10MM screws.



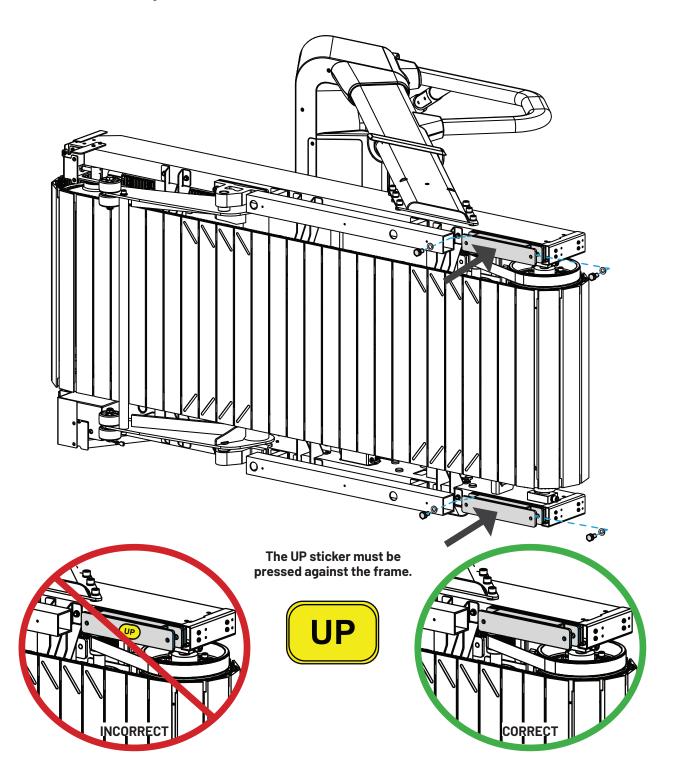
DO NOT attach brackets with bend facing up



Step 8–Attach Decline Feet

Tools Used in this Step	
17mm Wrench	e e

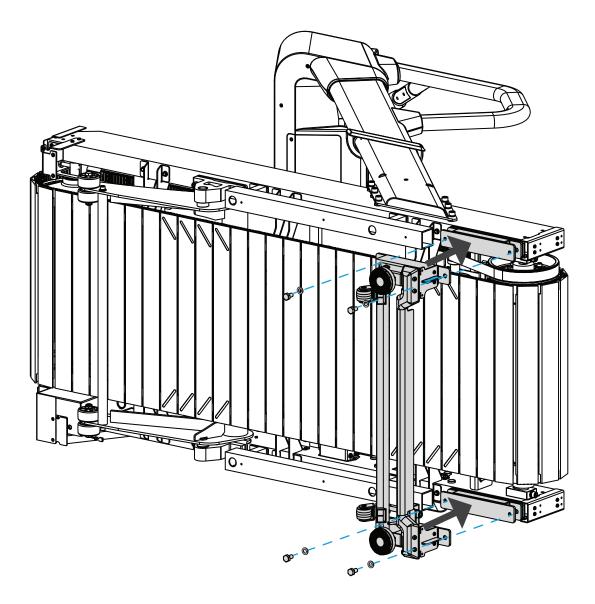
Attach the two decline feet using four M10-1.5 X 20MM bolts and washers.



Step 9—Reattach Transport Wheel Assembly

Tools Used in this Step	
17mm Wrench	6

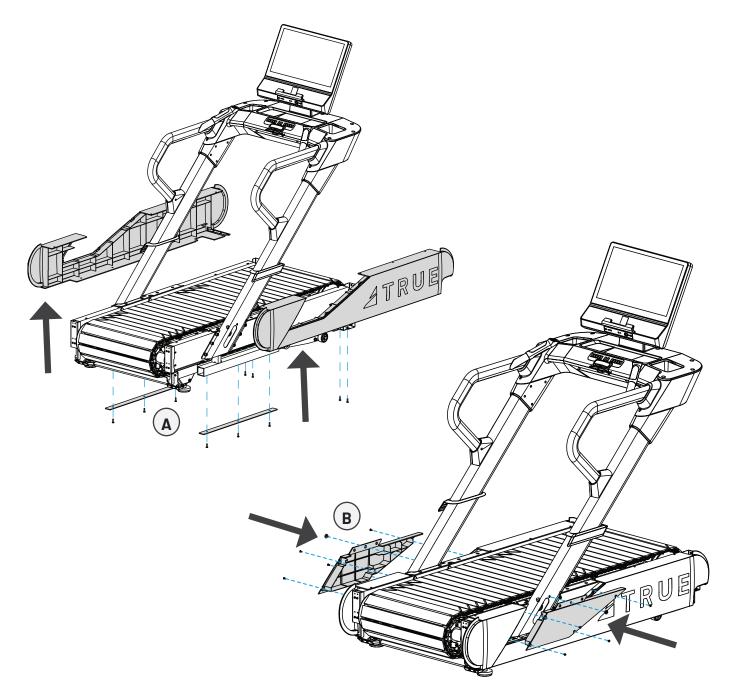
Attach the transport wheel assembly using four M10-1.5 X 20MM bolts and washers.



Step 10-Reattach Right and Left Base Trim Pieces and Lower Pedestal Trim Covers

Tools Used in this St	ер
#2 Phillips Screwdriver	

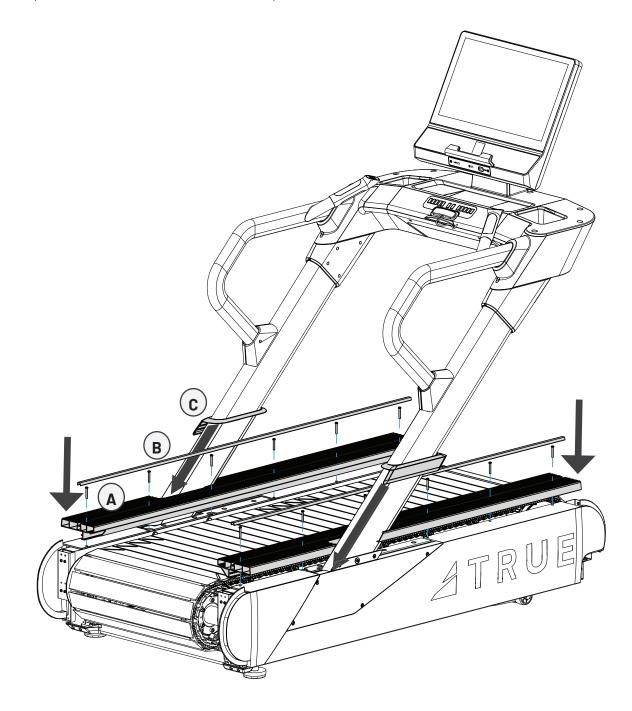
- A. Reattach the frame support plates to the left and right base side trim assemblies using ten M5 X 20L screws.
- B. Reattach the left and right lower pedestal covers to the frame using the two M5-0.8 X 15MM screws, two 6x19x1.5t washers, and eight M4-0.7 X 10MM screws.



Step 11—Reattach Right and Left Straddle Covers

Tools Used in this Step	
#2 Phillips Screwdriver	

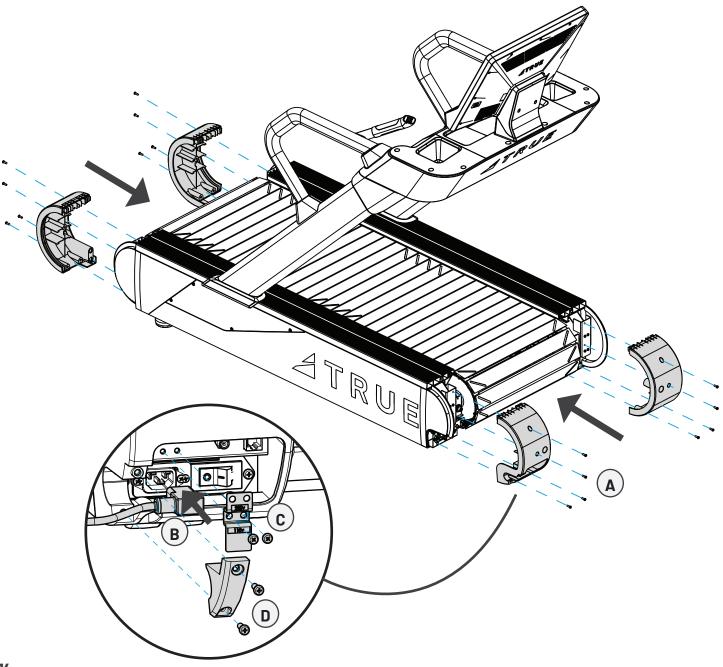
- A. Reattach the straddle covers to the frame using 12 M5 X 35L screws.
- B. Carefully slide the straddle cover inserts back into the straddle covers.
- C. Slide the pedestal tube trim covers back down into place.



Step 12—Reattach Right and Left Front and Rear Roller Covers

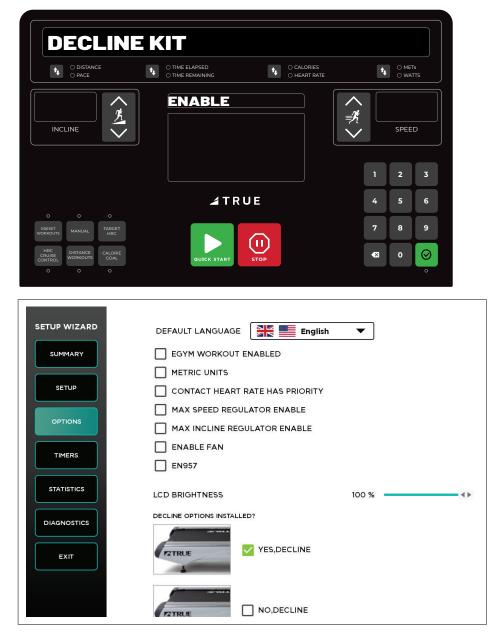
Tools Used in this Step	
#2 Phillips Screwdriver	

- A. Reattach the left and right rear roller covers using 16 M5-0.8 X 15MM screws.
- B. Connect the power cord.
- C. Reattach the power cord retainer using two M5-0.8 X 6MM screws.
- A. Reattach the power cord closure using two M5-0.8 X 15MM screws.



Step 13-Enable Decline Function in Console

See your console owner's manual for how to enable the decline function. After enabling decline, power cycle the machine.



CONTACT US service@truefitness.com 800.883.8783

> 865 Hoff Road St. Louis, MO 63366

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