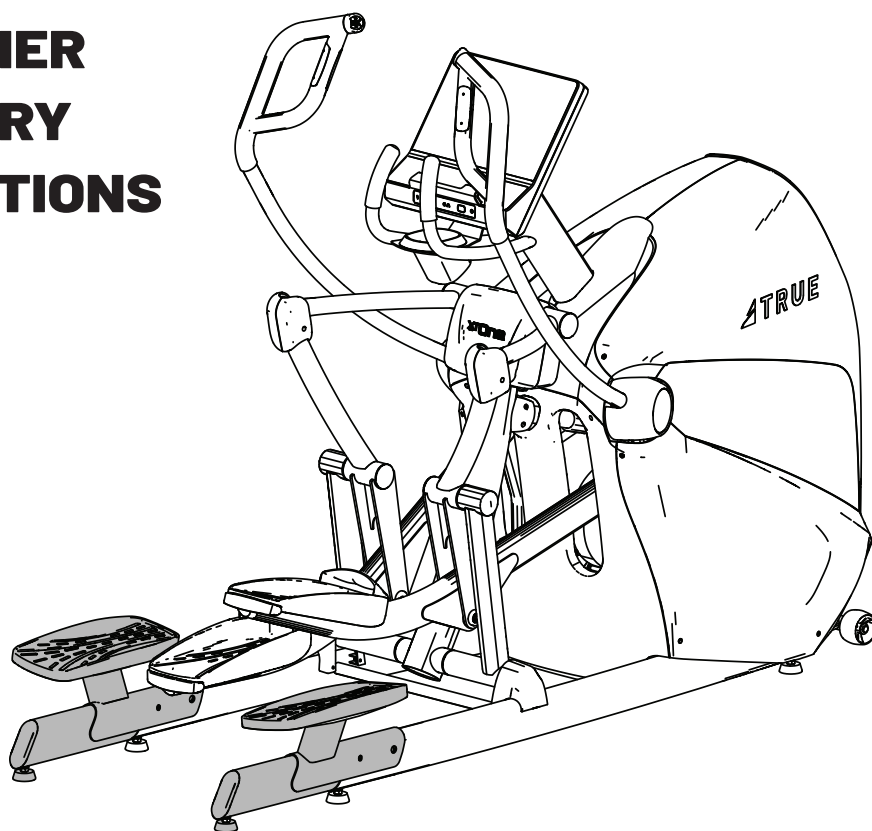
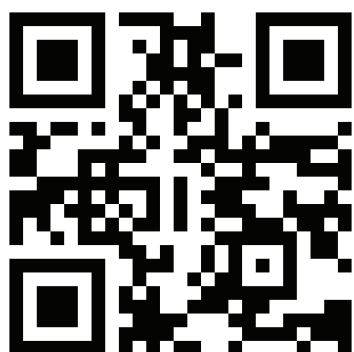




**VAPOR CROSS TRAINER
SIDE STEP ACCESSORY
ASSEMBLY INSTRUCTIONS**



IMPORTANT—READ CAREFULLY

**FOR IMPORTANT SAFETY INFORMATION AND DOWNLOAD OF
THE COMPLETE OWNER'S MANUAL AND ASSEMBLY GUIDE SEE
TRUEFITNESS.COM OR SCAN THE QR CODE ABOVE FOR DIRECT ACCESS**

**IF YOU NEED IMMEDIATE ASSISTANCE PRE OR POST ASSEMBLY
CONTACT OUR SUPPORT TEAM MONDAY-FRIDAY 8:30AM-5:00PM (CST)
800.883.8783 | SERVICE@TRUEFITNESS.COM**

**MODEL 8100625
MANUAL 8100626 REV01**

ASSEMBLY INSTRUCTIONS



NOTE: Supplemental video available @TRUEFitnessservicevids:

https://www.youtube.com/playlist?list=PLr3lgy32UrupfqchayplG13susf3wJ-k_

PREASSEMBLY CHECKLIST

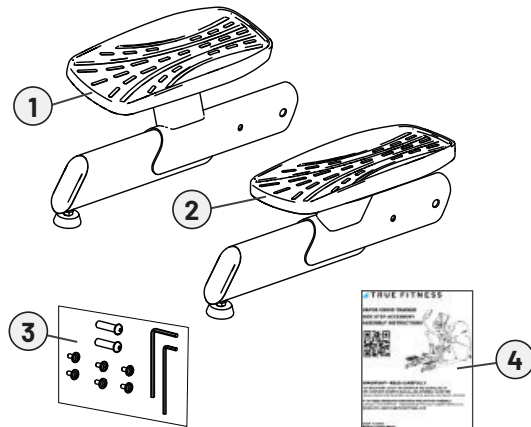
VERIFY BOX CONTENTS

IMPORTANT! Please verify box contents. If you have questions, or if there are any missing parts, contact product support (service@truefitness.com | 800.883.8783).

TOOLS NEEDED FOR ASSEMBLY		INCLUDED IN BOX
#2 Phillips Screwdriver		NO
5mm and 6mm Allen Wrenches		YES
17mm Wrench		NO

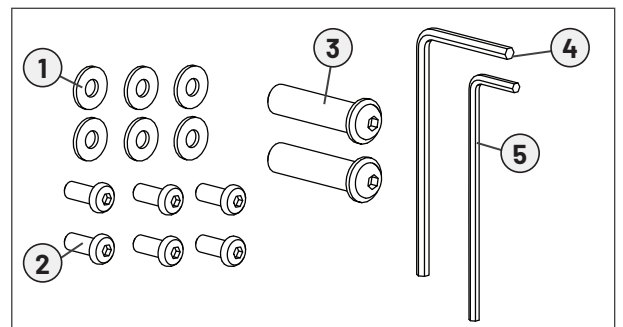
BOX CONTENTS

ITEM	DESCRIPTION	QTY
1	LEFT SIDE STEP BLACK	1
2	RIGHT SIDE STEP BLACK	1
3	HARDWARE PACK	1
4	INSTRUCTIONS	1



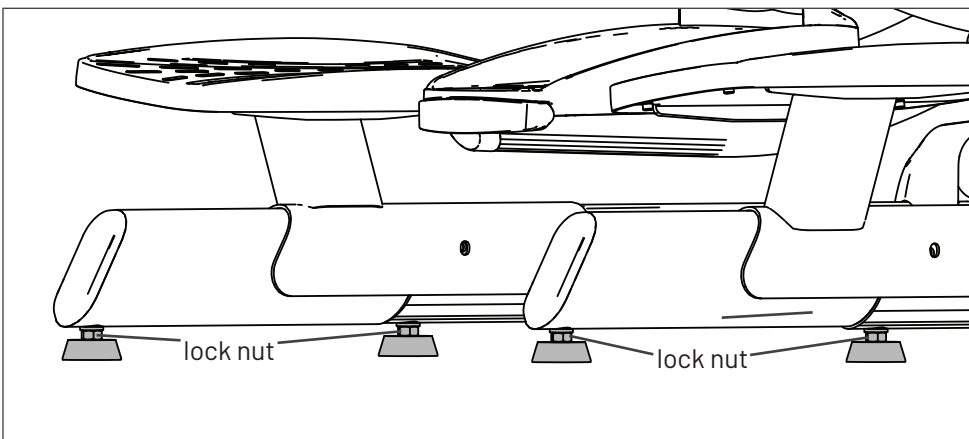
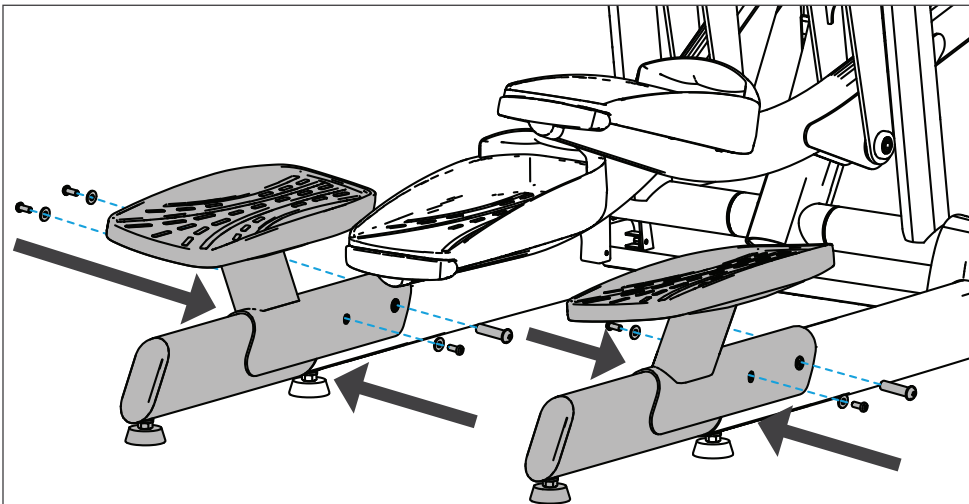
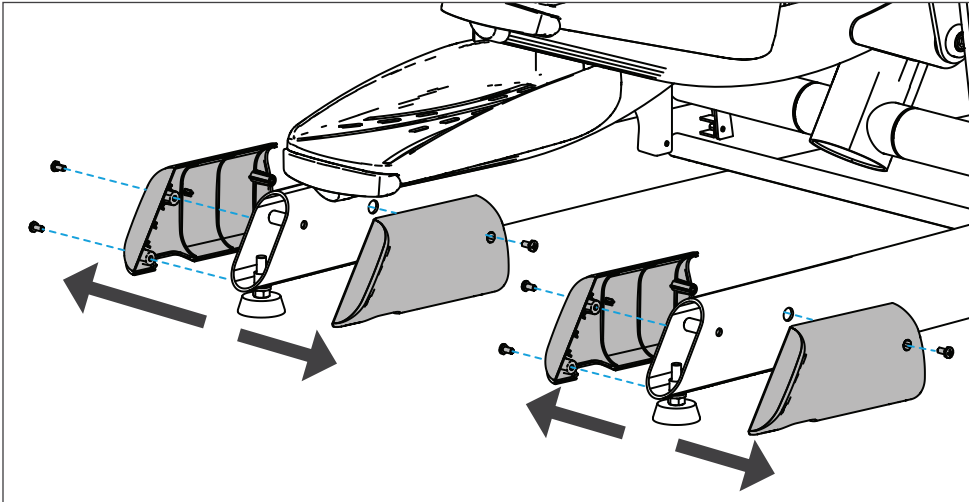
HARDWARE PACK CONTENTS

110617-001 HARDWARE PACK			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	104302-001	WASHER, M8, 8.3 X 20 X 2, STAINLESS STEEL	6
2	101577-001	SCREW, M8 X 1.25 X 20, SBHCS, STAINLESS STEEL	6
3	106688-001	BOLT, SEX, M8 THREAD	2
4	100924-001	WRENCH, HEX, M6	1
5	103083-001	WRENCH, M5 HEX KEY	1



ASSEMBLY STEPS

- A. On each side of the machine, using a #2 Phillips screwdriver, remove the rear plastic covers.
- B. On each side of the machine, place the side step over the rear frame.
- C. Using a 5mm and 6mm allen wrench, fasten each side step in place using one bolt and three socket head cap screws and washers.
- D. Using a 17mm wrench, verify the machine is level and the lock nuts are tight against the bottom of the frame.





CONTACT US

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800.883.8783

865 Hoff Road

St. Louis, MO 63366

[TRUEFITNESS.COM](https://www.truefitness.com)



8100626 ASSEMBLY INSTRUCTIONS REV01

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