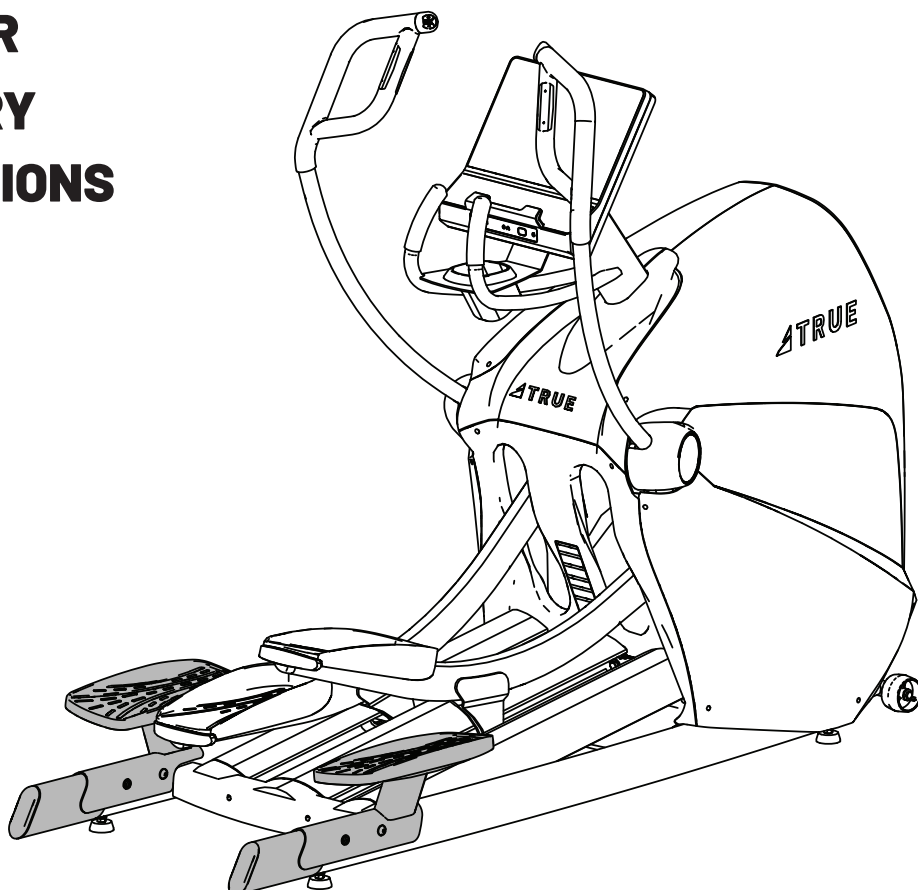




**APEX CROSS TRAINER
SIDE STEP ACCESSORY
ASSEMBLY INSTRUCTIONS**



IMPORTANT—READ CAREFULLY

FOR IMPORTANT SAFETY INFORMATION AND DOWNLOAD OF THE COMPLETE OWNER'S MANUAL AND ASSEMBLY GUIDE SEE TRUEFITNESS.COM OR SCAN THE QR CODE ABOVE FOR DIRECT ACCESS

IF YOU NEED IMMEDIATE ASSISTANCE PRE OR POST ASSEMBLY CONTACT OUR SUPPORT TEAM MONDAY-FRIDAY 8:30AM-5:00PM (CST) 800.883.8783 | SERVICE@TRUEFITNESS.COM

**MODEL 8100465
MANUAL 8100616 REV01**

ASSEMBLY INSTRUCTIONS



NOTE: Supplemental video available @TRUEFitnessservicevids:

https://www.youtube.com/playlist?list=PLr3lgy32UrupfqchayplG13susf3wJ-k_

PREASSEMBLY CHECKLIST

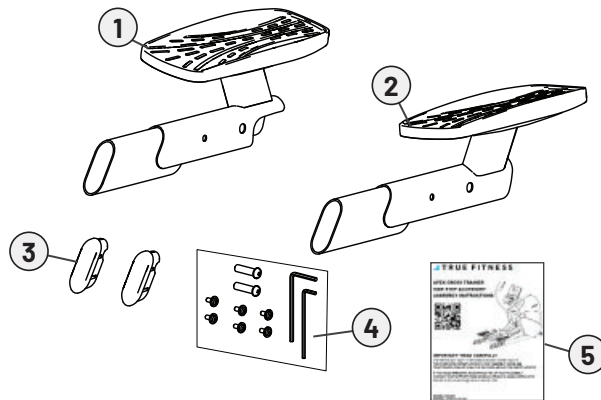
VERIFY BOX CONTENTS

IMPORTANT! Please verify box contents. If you have questions, or if there are any missing parts, contact product support (service@truefitness.com | 800.883.8783).

TOOLS NEEDED FOR ASSEMBLY		INCLUDED IN BOX
#2 Phillips Screwdriver		NO
5mm and 6mm Allen Wrenches		YES
17mm Wrench		NO

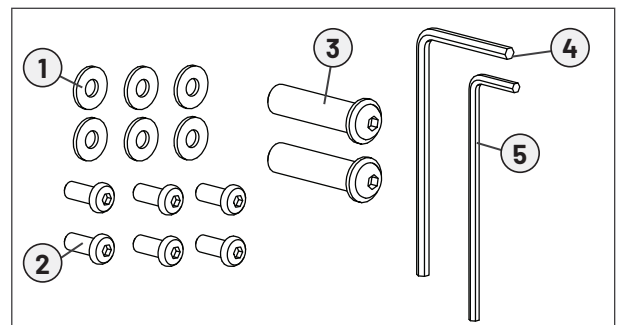
BOX CONTENTS

ITEM	DESCRIPTION	QTY
1	LEFT SIDE STEP BLACK	1
2	RIGHT SIDE STEP BLACK	1
3	END CAP BLACK	2
4	HARDWARE PACK	1
5	INSTRUCTIONS	1



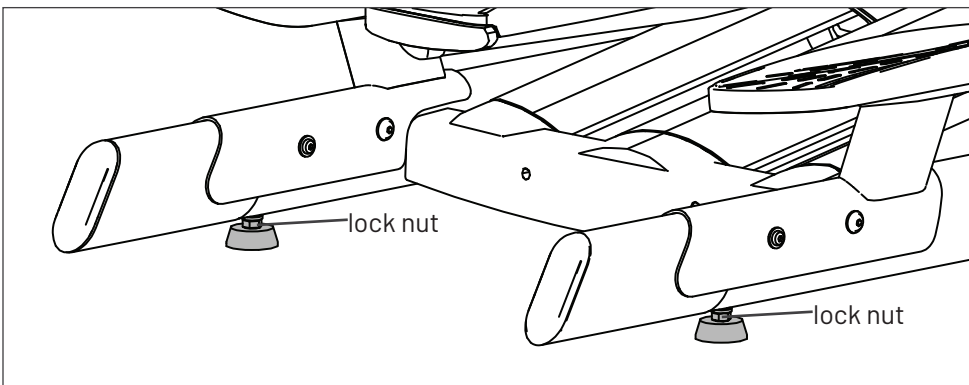
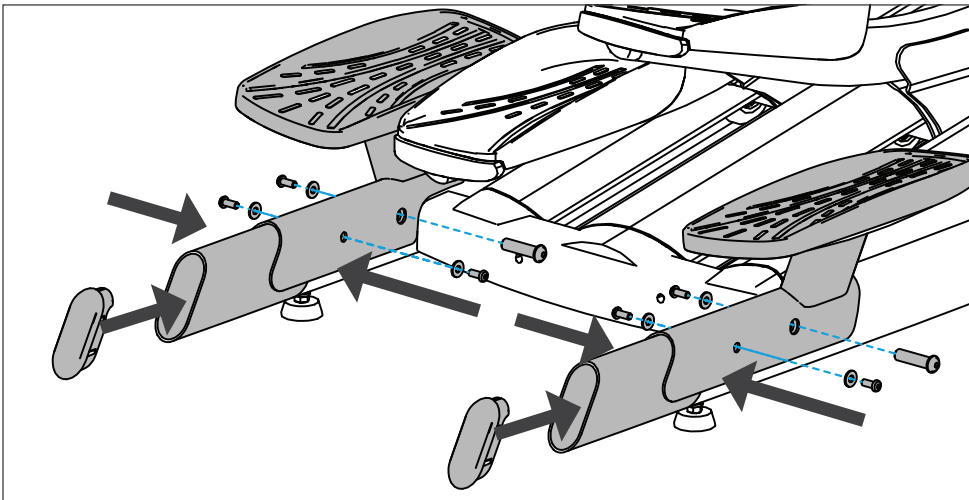
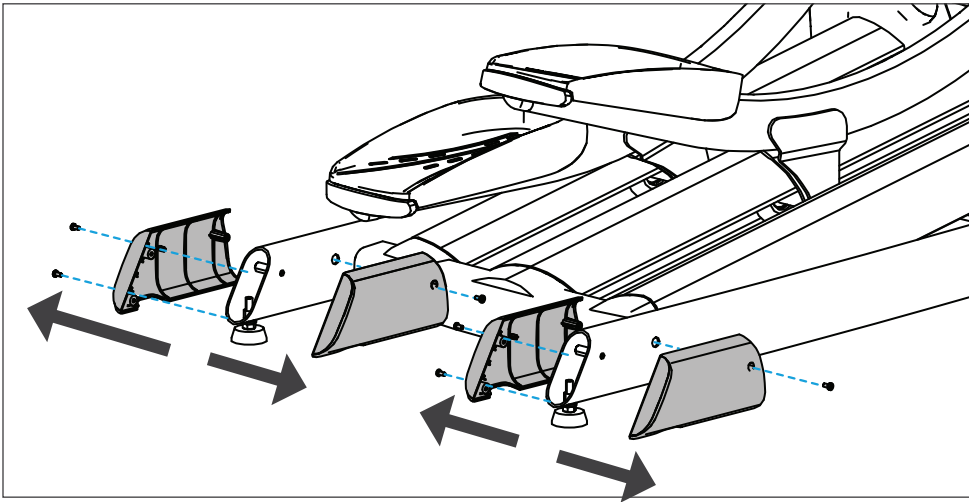
HARDWARE PACK CONTENTS

110617-001 HARDWARE PACK			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	104302-001	WASHER, M8, 8.3 X 20 X 2, STAINLESS STEEL	6
2	101577-001	SCREW, M8 X 1.25 X 20, SBHCS, STAINLESS STEEL	6
3	106688-001	BOLT, SEX, M8 THREAD	2
4	100924-001	WRENCH, HEX, M6	1
5	103083-001	WRENCH, M5 HEX KEY	1



ASSEMBLY STEPS

- A. On each side of the machine, using a #2 Phillips screwdriver, remove the rear plastic covers.
- B. On each side of the machine, place the side step over the rear frame.
- C. Using a 5mm and 6mm allen wrench, fasten each side step in place using one bolt and three socket head cap screws and washers.
- D. On each side of the machine, press the end cap into place.
- E. Using a 17mm wrench, verify the machine is level and the lock nuts are tight against the bottom of the frame.





CONTACT US

service@truefitness.com

800.883.8783

865 Hoff Road

St. Louis, MO 63366

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8100616 ASSEMBLY INSTRUCTIONS REV01

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