UC400 UPRIGHT BIKE

TRUE[®]



OWNER'S MANUAL

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IMPORTANT!

All products shown are prototype. Actual product delivered may vary. Product specifications, features, and software are subject to change without notice. For the current owner's manual and documents in additional languages please visit https://truefitness.com/support/user-manuals/

IMPORTANTE!

Todos los productos mostrados son prototipos. La realidad el producto suministrado puede diferir. Especificaciones de productos, características y software están sujetas a cambios sin previo aviso.

Para la más actualizada de este manual del propietario y para los documentos en otros idiomas, por favor visite https://truefitness.com/support/user-manuals/

IMPORTANT! Tous les produits présentés sont prototype. Le produit réel livré peut varier. Spécifications du produit, caractéristiques et logiciels sont sujettes à modification sans préavis. Pour la plus à jour le manuel du propriétaire et pour documents dans des langues supplémentaires, veuillez https://truefitness.com/support/user-manuals/ de visite

重要提示!

显示所有产品的原型。实际交付的产品可能有所不同产品规格,功能和软件如有更改,恕不另行通知迄今为止对于大多数的使用说明书,和对于其他语言的文档,请访问https://truefitness.com/support/user-manuals/

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WICHTIG!

Alle hier gezeigten Produkte sind Prototypen. Das tatsächliche Produkt ausgeliefert wird, kann variieren. Produkt-Spezifikationen, Funktionen und Software können sich ohne vorherige Ankündigung ändern. In den meisten Fällen bis zu Bedienungsanleitung Bisher besuchen und für Dokumente in weiteren Sprachen finden Sie unter https://truefitness.com/support/user-manuals/

BELANGRIJK!

Alle getoonde producten zijn prototype. Daadwerkelijke product geleverd kan verschillen. Product specificaties, eigenschappen & software zijn onderhevig aan verandering zonder kennisgeving. Voor de meest actuele handleiding van de eigenaar & voor documenten in andere talen kunt u terecht op https://truefitness.com/support/user-manuals/

ВАЖНО!

Все товары указаны прототипа. Фактический продукт, поставляемый могут отличаться. Технические характеристики, особенности и программного обеспечения могут быть изменены без предварительного уведомления. Для получения самой последней на сегодняшний день руководство по эксплуатации и Для документов на другие языки, пожалуйста, посетите https://truefitness.com/support/user-manuals/

Thank You for Choosing TRUE!

Since its founding in 1981, TRUE Fitness has been built on two core guiding principles: Build the highest quality products and support them with superior service. Today, TRUE is the global leader in premium fitness equipment for the commercial and residential markets.

Over the years, the fitness industry has changed, new markets have sprung up, and the needs of our customers have evolved, but those principles remain constant, and we remain ever-vigilant in working to achieve them.

In keeping with our values, TRUE has always strived to equip our machines with the latest technology and safety features since the beginning, giving our customers the very best exercise experience possible while providing peace of mind.

As your dedicated partner, we will do whatever it takes to keep your facility going strong. Our experienced team provides end-to-end service, from facility planning and maintenance to providing your machines with the newest technologies. You can count on TRUE Fitness for the best service in the industry, provided by a team focused on optimizing the life of your equipment.

Contacting Our Support Team

Before you contact TRUE, we recommend gathering the serial number, model number, and a brief description of the reason for your request. After you have all the pertinent information, we suggest you contact your selling dealer or local service company to set up an appointment. If you are not familiar with who is in your area, you can visit https://shop.truefitness.com/store-locator/ and use our store locator to obtain the contact information for the closest dealer.

If you still need help, please contact our product support team.

Address	TRUE Fitness Attn: Product Support 865 Hoff Road St. Louis, MO 63366
Phone	800.883.8783
Email	service@truefitness.com
Hours of Operation	Monday - Thursday 8:30am - 6:00pm (CST) Friday 8:30am - 5:00pm (CST)

Contacting Our Sales Team

Interested in owning more TRUE products? Please contact us with any product inquires so that we may direct you to the appropriate sales representative to help answer your questions.

Address	TRUE Fitness Attn: Sales Department 865 Hoff Road St. Louis, MO 63366
Phone	800.426.6570
Email	sales@truefitness.com
Hours of Operation	Monday - Friday 8:30am - 5:00pm (CST)



Reporting Freight Claims or Parts Damage

Unfortunately, sometimes materials can be damaged during shipment. If materials are damaged during shipment, please follow the guidelines below to determine the appropriate process for you to follow.

Severe Damage—Obvious damage to external packaging and internal product.

Please refuse the shipment and it will be returned to TRUE by the carrier. Contact TRUE product support by calling 800.883.8783 or sales support by calling 800.426.6570 Monday-Friday during normal business hours to notify us that the shipment has been refused. Once we have received the damaged shipment, a replacement shipment will be sent to you. If the shipment comes in multiple boxes, only refuse boxes with damage.

Slight Damage—Minimal damage to external packaging with unknown internal damage to product.

If the shipment has minimal damages and you are not sure if the actual product is damaged, you must sign the bill of lading as damaged when accepting the shipment. Once you have opened the box and you have determined something is indeed damaged, please gather the serial number, model number, description of damage, and photos of damage. Please make sure the photos include the damaged product as well as the damaged box the product arrived in. Contact TRUE product support (service@truefitness.com // 800.883.8783) or TRUE sales support (sales@truefitness.com // 800.426.6570) Monday-Friday during normal business hours.

Concealed Damage—No damage to external packaging but internal damage to product.

You may receive a shipment that looks intact and discover once the box has been opened that there are hidden damages. Please notify the carrier immediately. TRUE will not be able to file a claim if the carrier is not notified in a timely manner. Once you have called the carrier you will need to gather the serial number, model number, description of damage, and photos of damage. Contact TRUE product support (service@truefitness.com // 800.883.8783) or TRUE sales support (sales@truefitness.com // 800.426.6570) Monday-Friday during normal business hours.

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Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.



SAFETY INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS—SAVE THESE INSTRUCTIONS

This equipment is intended for a commercial or institutional setting. This owner's manual should be accessible to all personal trainers, faculty, and members.

- Read and understand all instructions and warnings prior to use.
- Obtain a medical exam before beginning any exercise program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
- Obtain proper instruction prior to use.
- This unit is intended for commercial use only.
- Inspect the unit for incorrect, worn, or loose components and do not use until corrected, replaced, or tightened prior to use.
- Do not wear loose or dangling clothing while using the unit.
- Care should be used when mounting or dismounting the unit.
- · Read, understand, and test the emergency stop procedures before use.
- · Disconnect all power before servicing the unit.
- Do not exceed maximum user weight of 400 lbs (181 kg).
- · Keep the top side of the moving surface clean and dry.
- · Keep children and animals away.
- · Use caution when moving and assembling unit.
- All exercise equipment is potentially hazardous. If attention is not paid to the conditions of equipment usage, death, or serious injury could occur.

WARNING: To reduce the risk of burns, fire, and electric shock or injury to persons, follow these instructions:

- Heart rate monitoring systems may be inaccurate.
 Over-exercising may result in serious injury or death.
 If you feel faint, dizzy, or experience pain, stop exercising immediately.
- Health related injuries may result from incorrect or excessive use of exercise equipment.
- TRUE STRONGLY recommends seeing a physician for a complete medical exam before undertaking an exercise program, particularly if the user has a family history of high blood pressure or heart disease, is over the age of 45, smokes, has high cholesterol, is obese or has not exercised regularly in the past year. Additionally, TRUE recommends consulting a fitness professional on the correct use of this product.
- Equipment should be immediately taken out of use if it fails to work properly or when a warning is presented electronically.
- When using this exercise machine, basic precautions should always be followed.
- Use this equipment only for its intended use as described in this manual.
- Do not move the equipment by lifting the console.
 Do not use the console as a handlebar during a workout.

- This product can expose you to chemicals including Toluene and Acrylamide which are known to the State of California to cause Cancer and birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
- Keep equipment stable on flat ground.
- Risk of personal injury-crushing hazard when equipment is in operation. Keep feet, hands, and fingers away from moving parts.
- Replace warning labels that may be worn, damaged, or missing.
- Replace any non-working or damaged components, remove the unit from service until repair is performed.
- Do not operate the equipment while being covered with a blanket, pillow, plastic, or anything that insulates or stops airflow. Keep air openings free of lint, hair or any obstructing material.
- Any changes or modifications to this equipment could void the product warranty.
- Do not use this product in areas where aerosol spray products are being used or where oxygen is being administered. Such substances create the danger of combustion and explosion.
- Do not use this product outdoors, near water, while wet, or in areas of high humidity including extreme temperature changes.
- Close supervision is necessary when used near children under the age of 15, or disabled persons.

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- Wear shoes with rubber or high traction soles. Do not use shoes with heels, leather soles, cleats or spikes. Make sure no stones are embedded in the soles. Do not use this product in bare feet. Keep all loose clothing, shoelaces and towels away from moving parts.
- Use handlebars to maintain balance when mounting and dismounting the machine and for additional stability while exercising.
- Avoid the possibility of bystanders being struck or caught between moving parts by making sure that they are out of reach of the equipment while it is in motion.
- Do not use typing or web surfing features at excessive speeds. Always stabilize yourself when using typing or web surfing features. (Varies by console option.)
- Never place liquids of any type directly on the unit except in the accessory tray or bottle holders. Containers with lids are recommended.
- Always follow the console instructions for proper operation.
- Do not use the contact heart rate grips as a handlebar during a workout.
- Allow only one person at a time on the equipment while it's operating.
- Do not allow animals on or near the equipment while in operation.
- Do not reach into or underneath the unit, or tip it on its side during operation.
- Do not use if you have a cold or fever.
- This equipment is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they are supervised or have been given instruction concerning use of the equipment by a person responsible for their safety.
- Children shall not play with the appliance.
- Cleaning and user maintenance shall not be made by children without supervision.
- Do not use attachments not recommended by the manufacturer.
- Allow only trained personnel to service this equipment.
- It is the sole responsibility of the owner/operator to ensure regular and scheduled maintenance is performed.
- This machine is self-generated and does not require the use of an electrical outlet with the LED console. Optional touch screen or PVS consoles require 110V AC input and 9V DC 1.5 amp output for console operation only.
- The batteries within self-generated equipment contain materials that are considered hazardous to the environment. Federal law requires proper disposal of these batteries.

* DANGER: To reduce the risk of electric shock, always unplug this product when not in use, before cleaning, or attempting any maintenance activity. Do not handle the plug with wet hands.

- Use a TRUE AC power cord only.
- Position this product so the power cord plug is accessible to the user.
- Keep the power cord away from heated surfaces. Do not pull the equipment by the power cord or use the cord as a handle. Do not run the power cord along the side or under the equipment.
- If the electrical supply cord is damaged it must be replaced by the manufacturer, an authorized service agent, or a similarly qualified person to avoid a hazard.
- This product must be connected to a properly grounded electrical outlet.
- Never insert objects into any openings in this product. If an object should drop inside, turn off the power, unplug the power cord from the outlet and carefully retrieve it. If the item cannot be reached, contact TRUE product support.
- To avoid serious injury, remove and store the power cord when the machine is not in use.
- This appliance should never be left unattended when plugged in.
- Do not use any type of extension cord with this product.
- Never operate a TRUE product if it has a damaged power cord or electrical plug, or if it has been dropped, damaged, or even partially immersed in water.*

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.

POWER REQUIREMENTS

Read and understand all instructions before plugging any TRUE power cord into an electrical outlet.

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.

DEDICATED LINE

This product does not require a dedicated line.

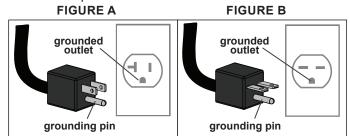
GROUNDING INSTRUCTIONS

This product must be grounded. If the product malfunctions or breakdowns, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

LDANGER:

- Improper connection of the equipment grounding conductor can result in risk of electrical shock.
- Check with a qualified electrician or service provider if you are in doubt as to whether the equipment is properly grounded or installed on a dedicated line.
- Seek a qualified electrician to perform any modifications to the cord or plug. TRUE is not responsible for injuries or damages as a result of cord or plug modification.
- To reduce the risk of burns, fire, electric shock, or injury, it is imperative to connect each product to a properly grounded 110V or 220V electrical outlet. The voltage required for your unit is located on the serial number decal (usually on the front of the unit). Depending on where you live voltage requirements differ.
- Some TRUE products require a circuit rated 110V, 60 Hz, and 20 amps. In the United States, most residential homes have circuits rated 110V, 60 Hz, and 15 amps. If your unit requires a 20 amp outlet, contact an electrician to install a dedicated 20 amp circuit prior to use.

- 110 Volt—This model is for use on a nominal 110V circuit and has a grounding plug that looks like the plug illustrated in figure A. Make sure the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.
- 220 Volt—This model is for use on a circuit having a nominal rating no less than 208V and more than 240V and is factory equipped with a specific electric cord and has a grounding plug that looks like the plug illustrated in figure B. Make sure that the product is connected to an outlet having the same configuration as the plug in figure B. No adapter should be used with this product. If the product must be reconnected for use on a different type of electric circuit, the reconnection should be made by qualified service personnel.



Power Infor	Power Information					
Model	Line Voltage (V)	Frequency (Hz)	Rated Current (Amps)	Number of Units per Circuit	Plug/Outlet*	Max Power Dissipation (Watt)
UC400	110	50/60Hz	20	Up to 5 bikes per circuit—DO NOT exceed	NEMA 5-20	350 watts per bike equipped with an Envision II 16" or ShowRunner II console
00400	220	50/60Hz	15	Up to 5 bikes per circuit—DO NOT exceed	NEMA 6-15*	350 watts per bike equipped with an Envision II 16" or ShowRunner II console

^{*}The plug configuration for the power adapter may vary by country.

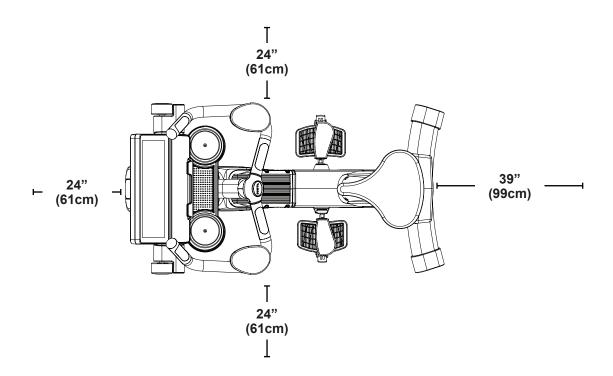
PROPER TRAINING POSITION

- Once seated, users should place their feet on the pedals (A).
- When pedaling, the user should be able to extend their legs fully while pedaling; if users do not have enough room to fully extend their legs, they should adjust their seat position (B) until their legs are able to comfortably extend. Additionally, if users legs feel overly stretched when they're extended, the seat needs a lower adjustment.
- During a workout the users hand should grasp the handlebars (C).
- To safely exit, confirm the workout has ended and the console has returned to the Home screen in addition to the pedals coming to a complete stop. While firmly grasping the handlebars to maintain balance, slowly slide your body off the seat and feet from the pedals to transition to a standing position free from the bike.



SPACE REQUIREMENTS

TRUE recommends leaving a minimum of 24" (61cm) on each side of the equipment and a 39" (99 cm) safety zone at the rear of the equipment.



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SPECIFICATIONS

- DIMENSIONS (L X W X H)
 44" x 24" x 59" / 111.76 cm x 60.96 cm x 149.86 cm
- PRODUCT WEIGHT 146 lbs / 66 kg

WARNING DECALS

AWARNING: Replace warning labels that may be worn, damaged, or missing.

To replace any worn or missing decals contact TRUE product support (service@truefitness.com // 800.883.8783).







COMPLIANCES

This equipment complies with all applicable codes and regulations. For a complete list of compliances, please visit www.truefitness.com.

ASSEMBLY INSTRUCTIONS

PRE-ASSEMBLY CHECKLIST

BASIC GUIDELINES FOR SETTING UP THE EQUIPMENT

After removing the equipment from the packaging, place the equipment on a clean, level surface. Make sure the electrical cord easily reaches a grounded three-pronged outlet.

* DANGER: Do not use an extension cord or ungrounded outlet. The ground helps prevent electrical damage to your equipment and enhances your safety by helping to prevent shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the equipment is properly grounded. Do not modify the plug provided with the unit if it will not fit the outlet. Have a proper outlet installed by a qualified electrician.*

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.

ACAUTION:



Use caution when assembling this product.
Unpacking and assembling of this product is a two person task.

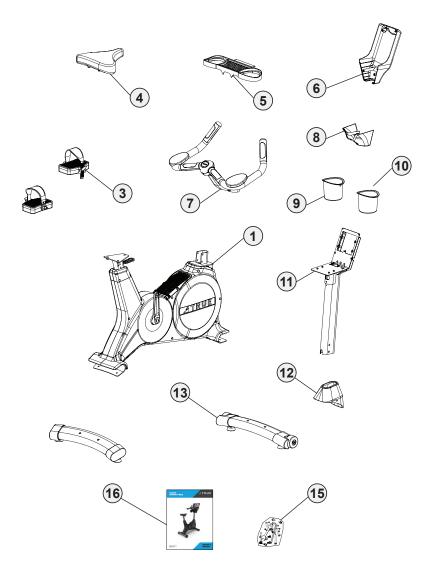
VERIFY BOX CONTENTS

IMPORTANT! Please verify box contents. If you have questions, or if there are any missing parts, contact product support (service@truefitness.com // 800.883.8783).

TOOLS NEEDED FOR ASSEMBLY		INCLUDED IN BOX
6mm Ball End Allen Wrench	7	YES
13mm/15mm/17mm Combination Wrench	A S	YES
#2 Phillips Screwdriver		NO
Wire Cutters	A	NO
Torque Wrench With 15mm Head	9	NO

BOX CONTENTS

ITEM	DESCRIPTION	QTY
1	Base	1
2	Left Pedal	1
3	Right Pedal	1
4	Seat Saddle	1
5	Storage Tray	1
6	Rear Console Cover	1
7	Handlebar	1
8	Front Console Cover	1
9	Left Cup Holder	1
10	Right Cup Holder	1
11	Front Mast	1
12	Mast Boot	1
13	Front Stabilizer	1
14	Rear Stabilizer	1
15	Hardware Bag(s)	1
16	Manual	1



HARDWARE CONTENTS

Front and Rear Stabilizer Hardware

ITEM	DESCRIPTION	QTY
UCS0309	SCREW M8X70L (E. COATING)	4
CS80156	SPRING WASHER M8 (E. COATING)	4
CBW0015	WASHER, M8X16X1.2T, BLACK	4

Mast Boot Hardware

ITEM	DESCRIPTION	QTY
UCS0304	SCREW M5X10L,BLACK	2

Storage Tray Hardware

ITEM	DESCRIPTION	QTY
TL0064	PRHMS M5-0.8x8 BLACK	4

Front Mast Hardware

ITEM	DESCRIPTION	QTY
UCS0061	SCREW M8X20L (E. COATING)	6
CS80156	SPRING WASHER M8 (E. COATING)	6
CBW0015	WASHER, M8X16X1.2T, BLACK	6

Handlebar Hardware

ITEM	DESCRIPTION	QTY
FT0047	SHCS, M8 X P1.25 X 20MM	
CS80156	SPRING WASHER M8 (E. COATING)	3
CS80157	WASHER, FLAT, 8MM X 16MM X 1.2MM, E COAT	3

Console Covers Hardware

ITEM	DESCRIPTION	QTY
CS80131	SCREW M5X15L (BLACK)	4
TL0045	SCREW M5*20L (BLACK)	2



HARDWARE CONTENTS

Tools

ITEM	DESCRIPTION	QTY
N/A	6MM BALL END ALLEN WRENCH	1
N/A	13MM/15MM/17MM COMBINATION WRENCH	1

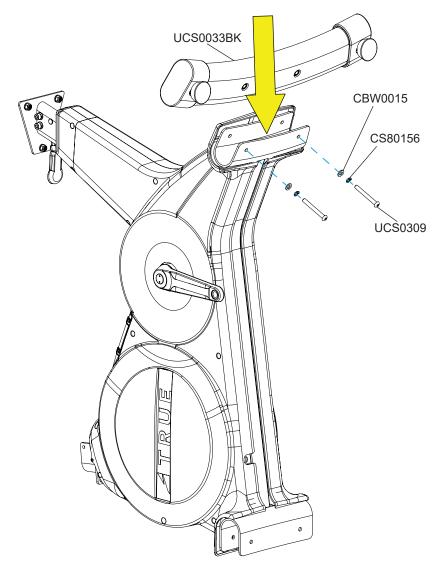
ASSEMBLY STEPS

STEP 1—ATTACH REAR STABILIZER

Tools Used in this Step	
6mm Ball End Allen Wrench	

Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0309	SCREW M8X70L (E. COATING)	2
CS80156	SPRING WASHER M8 (E. COATING)	2
CBW0015	WASHER, M8X16X1.2T, BLACK	2
UCS0033BK	SUBASSEMBLY, STABILIZER, REAR	1

- Rotate the bike frame forward on the metal front stabilizer bracket.
 NOTE: At least one person should hold the bike frame, while another installs the rear stabilizer.
- 2. Using a 6mm ball end allen wrench, install the rear stabilizer bar into the metal bracket using 2 screws, 2 spring washers, and 2 flat washers.



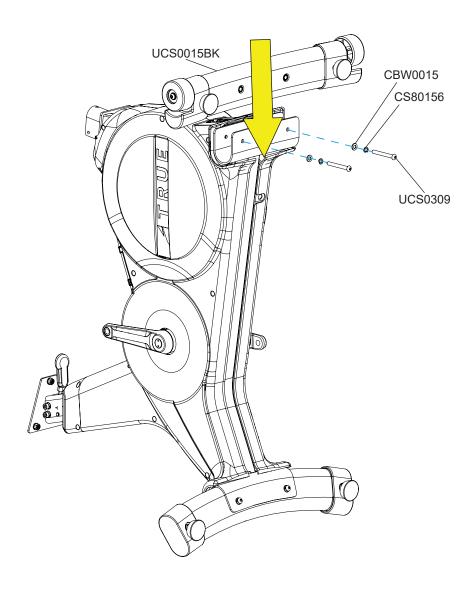


STEP 2—ATTACH FRONT STABILIZER

Tools Used in this Step	p
6mm Ball End Allen Wrench	

Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0309	SCREW M8X70L (E. COATING)	2
CS80156	SPRING WASHER M8 (E. COATING)	2
CBW0015	WASHER, M8X16X1.2T, BLACK	2
UCS0015BK	SUBASSEMBLY, FRONT STABILIZER	1

- 1. Rotate the bike frame backwards on the rear stabilizer.
 - **NOTE:** At least one person should hold the bike frame, while another installs the front stabilizer.
- 2. Using a 6mm ball end allen wrench, install the front stabilizer bar into the metal bracket using 2 screws, 2 spring washers, and 2 flat washers.



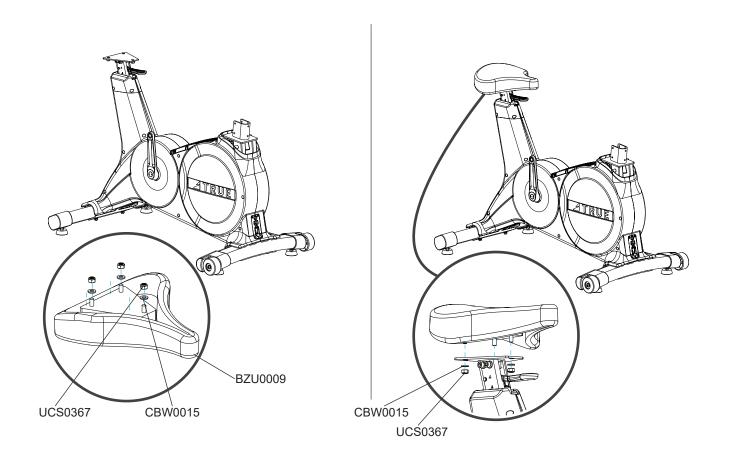
STEP 3—ATTACH SEAT SADDLE

Tools Used in this Step	
13mm/15mm/17mm Combination Wrench	

Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0367	NUT, NYLOCK, M8, BLACK	3
CBW0015	WASHER, M8X16X1.2T, BLACK	3
BZU0009	SUBASSEMBLY, SEAT BOTTOM CUSHION (SADDLE)	1

- 1. Using the 13mm end of the 13mm/15mm/17mm combination wrench, remove the preassembled nuts and washers from the 3 threaded rods on the bottom of the seat saddle.
- 2. Using the 13mm end of the combination wrench, install the seat saddle onto the seat post mounting plate using the 3 nuts and 3 flat washers you removed.

NOTE: The threaded rods on the bottom of the seat saddle will align with the 3 openings on the seat post mounting plate.



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OPTIONAL STEP 4—INSTALL AUXILIARY POWER SUPPLY

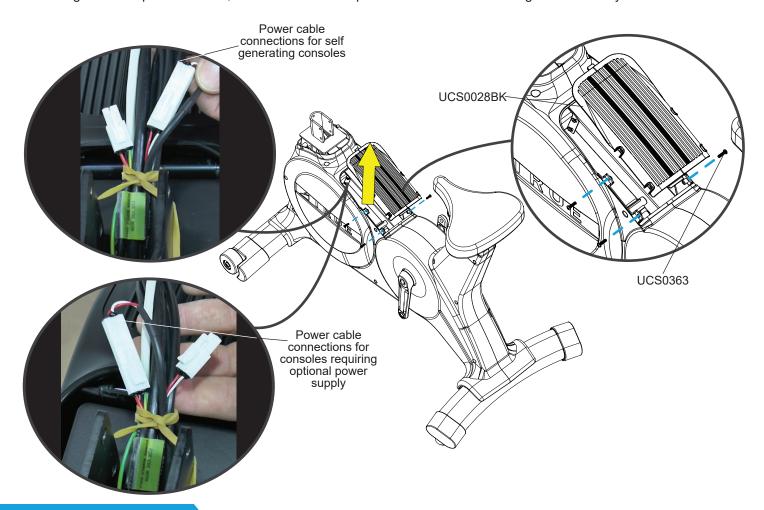
Tools Used in this Step	
#2 Phillips Screwdriver	
Wire cutters	

Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0363	SCREW, M4 X 35L, BLACK	3
UCS0028BK	COVER, POWER SUPPLY ACCESS	1
00560402	POWER CORD, FUYANG	1
00595500	POWER SUPPLY, FUYANG 12V 6A	1

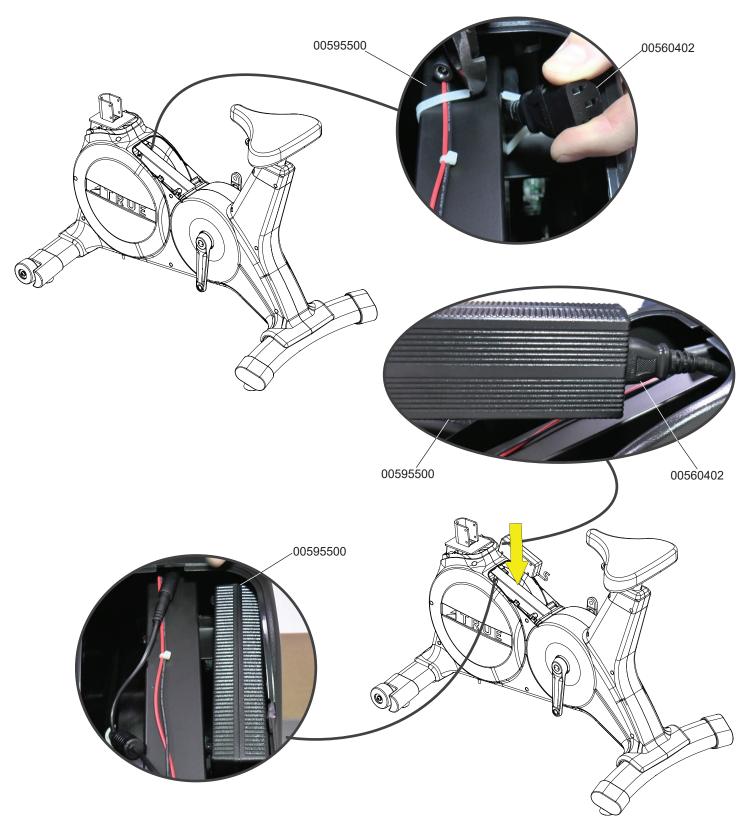
IMPORTANT! These steps are only required if this unit is paired with the Envision II 16" or ShowRunner II consoles.

IMPORTANT! Be sure to switch power cable connections before installing the optional auxiliary power supply.

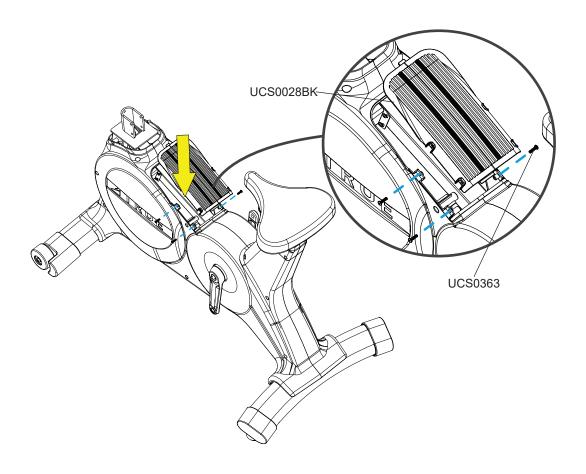
- 1. Using a #2 Phillips screwdriver, remove the 3 screws from the power supply access plastic before removing the access plastic from the bike frame.
- 2. Using wire cutters, cut and remove the zip tie holding the power supply input plug in place.
 - NOTE: Be sure not to drop the loose zip tie into the machine after it has been removed.
- 3. Connect the input and output plugs to the power supply. Secure the power supply and power supply cables to the square frame using 2 zip ties.
- 4. Using a #2 Phillips screwdriver, re-install the access plastic to the bike frame using the 3 screws you removed earlier.



OPTIONAL STEP 4—INSTALL AUXILIARY POWER SUPPLY CONTINUED



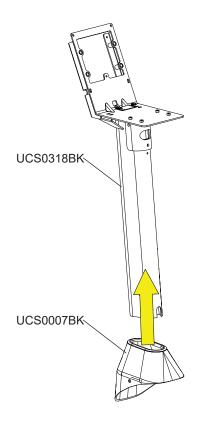
OPTIONAL STEP 4—INSTALL AUXILIARY POWER SUPPLY CONTINUED



STEP 5—ROUTE FRONT MAST CABLES

Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0318BK	SUBASSEMBLY, UC400 CONSOLE MAST	1
UCS0007BK	SUBASSEMBLY, CONSOLE MAST BOOT W/ GASKET	1

- 1. Slide the mast boot up the front mast.
- 2. Pull the cables coming from the front of the bike through the front mast using the provided pull tie.
- 3. Remove the pull tie from the cables and discard it.







STEP 6—ATTACH FRONT MAST

Tools Used in this Step)
6mm Ball End Allen Wrench	

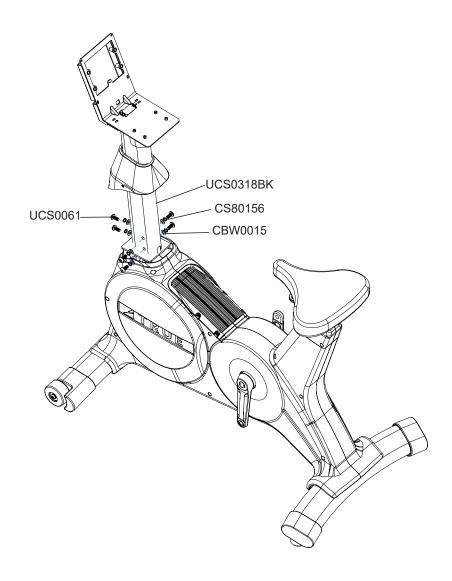
Parts Used in this Step		
PART DESCRIPTION		QTY
UCS0061	SCREW M8X20L (E. COATING)	6
CS80156	SPRING WASHER M8 (E. COATING)	6
CBW0015	WASHER, M8X16X1.2T, BLACK	6
UCS0318BK	SUBASSEMBLY, UC400 CONSOLE MAST	1

Using a 6mm ball end allen wrench, secure the front mast to the bike frame using 6 screws, 6 spring washers, and 6 flat washers.

NOTE: Tighten the side console mast screws before the front screws.

IMPORTANT! DO NOT pinch the cables.

IMPORTANT! Make sure cables are clear from screws to avoid damage.

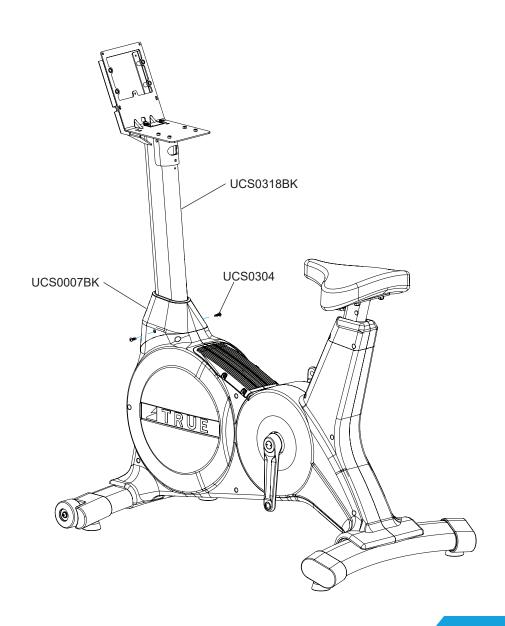


STEP 7—ATTACH MAST BOOT

Tools Used in this Step	
#2 Phillips Screwdriver	

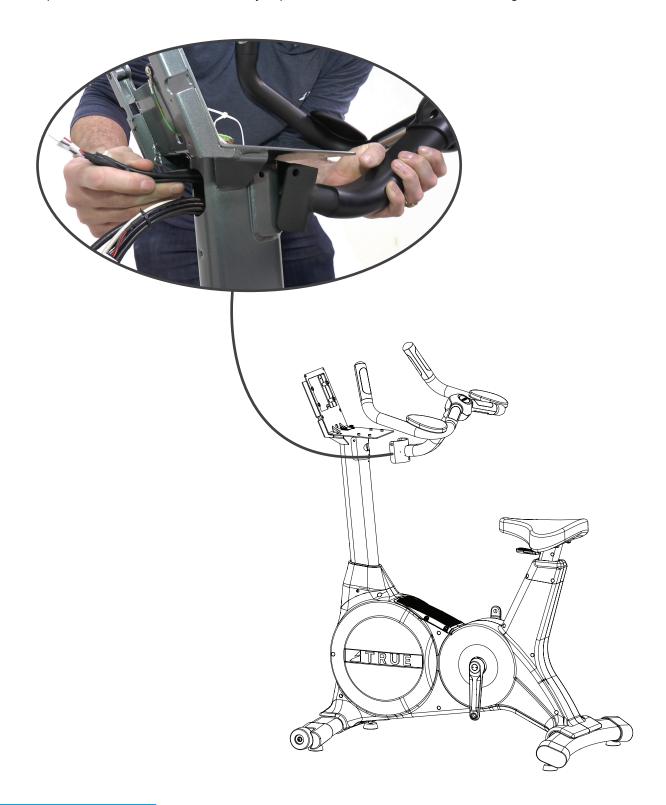
Parts Used in this Step		
PART	DESCRIPTION	QTY
UCS0304	SCREW M5X10L,BLACK	2
UCS0318BK	SUBASSEMBLY, UC400 CONSOLE MAST	1
UCS0007BK	SUBASSEMBLY, CONSOLE MAST BOOT W/ GASKET	1

- 1. Pull the mast boot down onto the plastic shrouds at the bottom of the console mast.
- 2. Using a #2 Phillips screwdriver, attach the mast boot to the plastic shrouds using 2 screws.



STEP 8—ROUTE HANDLEBAR CABLES

While one person holds the handlebar securely in place, route the handlebar cables through the front mast.



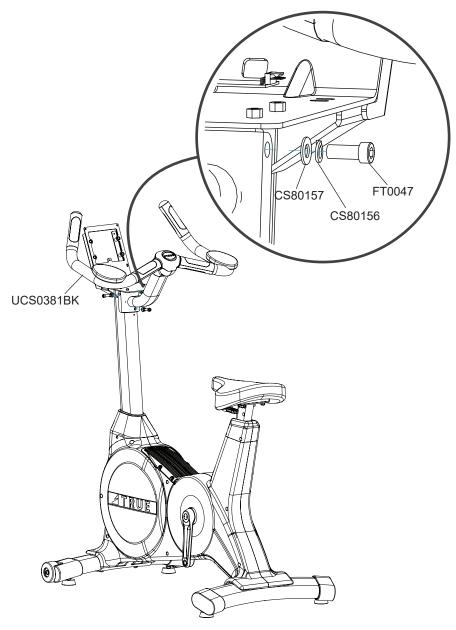
STEP 9—ATTACH HANDLEBAR

Tools Used in this Step	
6mm Ball End Allen Wrench	

Parts Used in this Step		
PART	DESCRIPTION	QTY
FT0047	SHCS, M8 X P1.25 X 20MM	3
CS80156	SPRING WASHER M8 (E. COATING)	3
CS80157	WASHER, FLAT, 8MM X 16MM X 1.2MM, E COAT	3
UCS0379BK	SUBASSEMBLY, HANDLEBAR, UC400	1

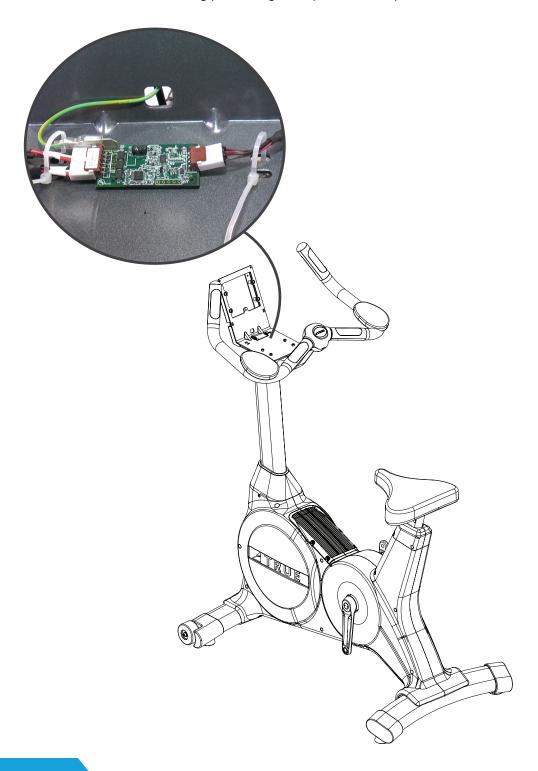
Using a 6mm ball end allen wrench, install the handlebar onto the front mast using 3 screws, 3 spring washers, and 3 flat washers.

NOTE: Tighten the front handlebar screw before the 2 side screws.



STEP 10—CONNECT HEART RATE MONITOR CABLES

- 1. Unwrap the handlebar cable bundle and retrieve the left and right heart rate monitor cables.
- 2. Retrieve the four pin heart rate cable from the front mast cable bundle.
- 3. Insert the heart rate cables into both ends of the nucleus board on the console mounting plate as shown below.
- 4. Secure the heart rate cables onto the mounting plate using the 2 preinstalled zip ties.

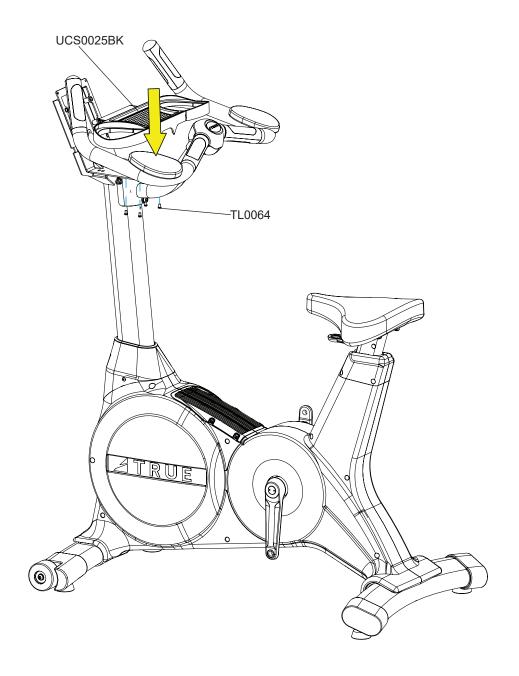


STEP 11—ATTACH STORAGE TRAY

Tools Used in this Step	
#2 Phillips Screwdriver	

Parts Used in this Step		
PART DESCRIPTION C		QTY
TL0064	PRHMS M5-0.8x8 BLACK	4
UCS0025BK	SUBASSEMBLY, IPOD TRAY W/CUP HOLDER	1

Using a #2 Phillips screwdriver, attach the storage tray to the mounting plate using 4 screws.



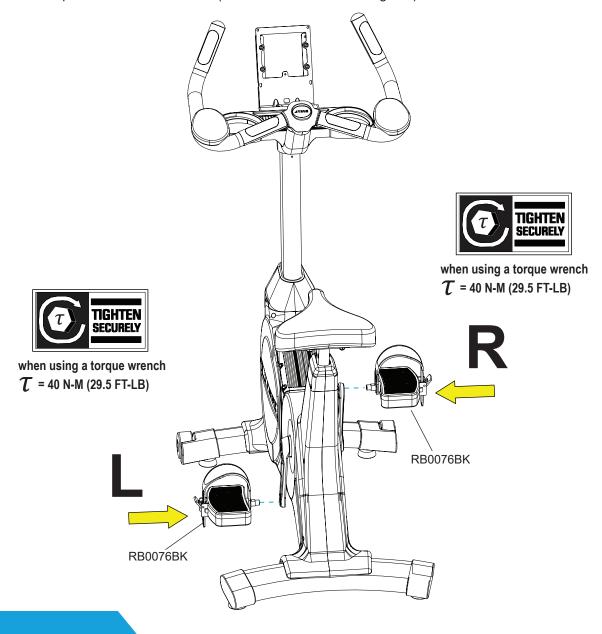
STEP 12—ATTACH PEDALS

Tools Used in this Step	
13mm/15mm/17mm Combination Wrench	9
Torque Wrench With 15mm Head	

Parts Used in this Step		
PART DESCRIPTION Q		QTY
RB0076BK	SUBASSEMBLY, PEDAL SET W/STRAP	1

- 1. Using the 15mm end of the 13mm/15mm/17mm combination wrench, attach each pedal to its corresponding crank.
- 2. Securely tighten the pedals to the crank arm assemblies. It is strongly recommended to torque each pedal to 40 N-M (29.5 FT-LB) using an optional but preferred torque wrench with a 15mm head.

NOTE: The left pedal is reverse-threaded (turn counter-clockwise to tighten).



STEP 13—ATTACH CONSOLE TO FRONT MAST

Tools Used in this Step	
#2 Phillips Screwdriver	

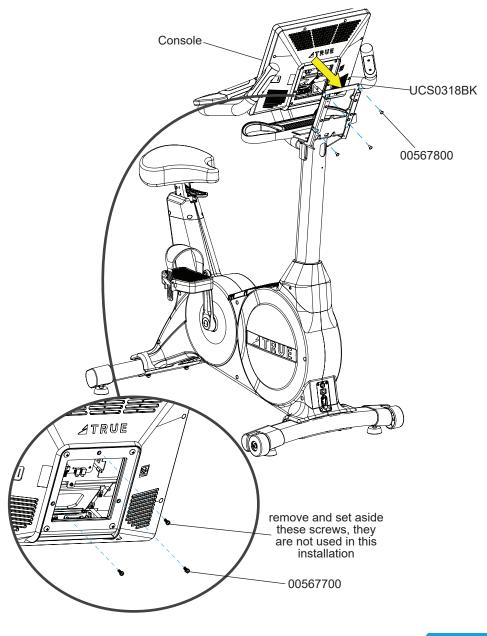
Parts Used in this Step		
PART	DESCRIPTION	QTY
N/A	CONSOLE	1
UCS0318BK	SUBASSEMBLY, UC400 CONSOLE MAST	1

1. Using a #2 Phillips screwdriver, secure the console to the console mast using the hardware pre-assembled to the console (00567800 // SCREW, M5-.8X12 COMBO PHILLIPS/COMMON TRUSS HEAD - ACG BLACK // QTY 4).

NOTE: If the console also has three screws (00567700 // SCREW, M4-.7 X 12 PPHMS SEMS // QTY 3) pre-assembled, remove and set aside these screws. They are not used in this installation.

2. Connect the console cables and ensure all cables are routed inside the console mast to avoid pinching the cables.

NOTE: Console cable connections are included in the console owner's manual





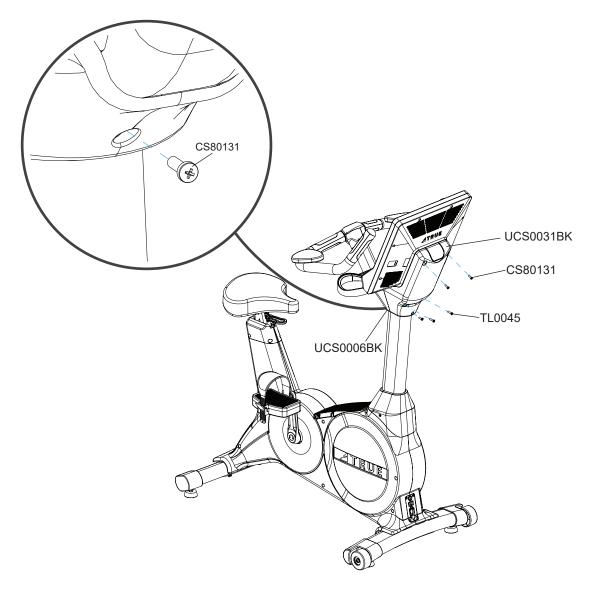
STEP 14—ATTACH FRONT AND REAR CONSOLE COVERS

Tools Used in this Step	
#2 Phillips Screwdriver	

Parts Used in this Step			
PART	DESCRIPTION	QTY	
CS80131	SCREW M5X15L (BLACK)	4	
TL0045	SCREW M5*20L (BLACK)	2	
UCS0006BK	COVER, CONSOLE, FRONT	1	
UCS0031BK	SUBASSEMBLY, REAR CONSOLE COVER	1	

- 1. Using a #2 Phillips screwdriver, attach the front console cover to the front mast using 1 of the 4 shorter screws.

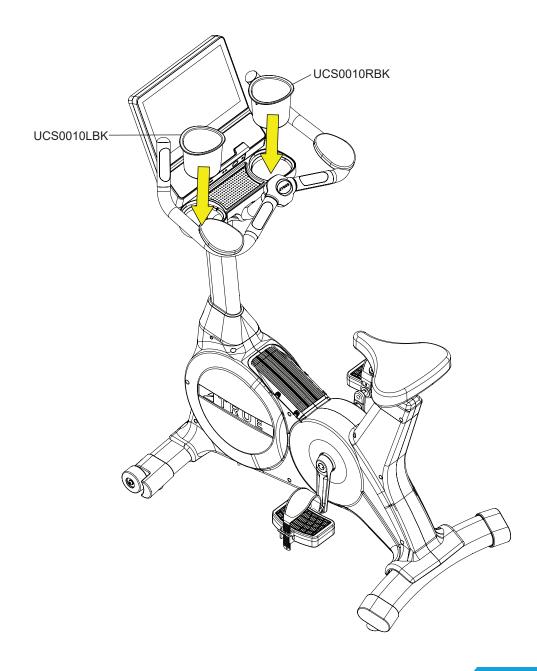
 NOTE: Be sure that the front console cover aligns with the storage tray around the handlebar.
- 2. Using a #2 Phillips screwdriver, attach the back console cover to the mounting plate using the 3 remaining shorter screws and the 2 longer screws.



STEP 15—ATTACH CUP HOLDERS

Parts Used in this Step				
PART	DESCRIPTION	QTY		
UCS0010LBK	HOLDER, CUP, LEFT	1		
UCS0010RBK	HOLDER, CUP, RIGHT	1		

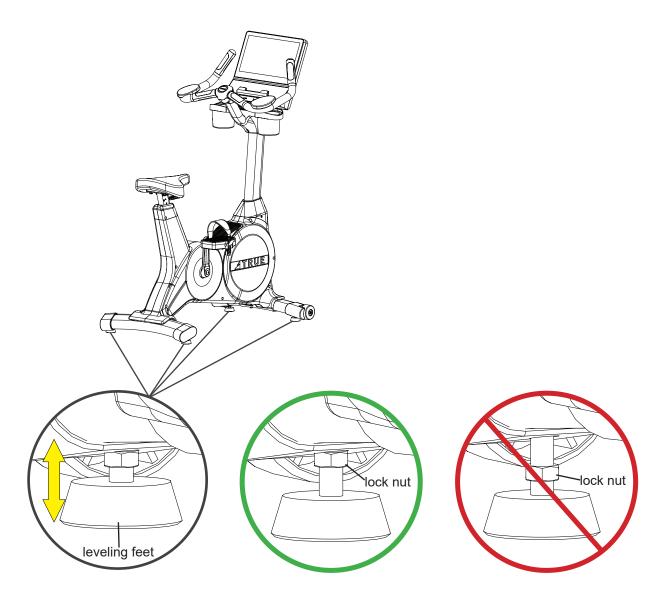
Insert each cup holder into its corresponding place on the storage tray as shown below.



STEP 16—LEVEL THE MACHINE

Tools Used in this Procedure	
13mm/15mm/17mm Combination Wrench	9

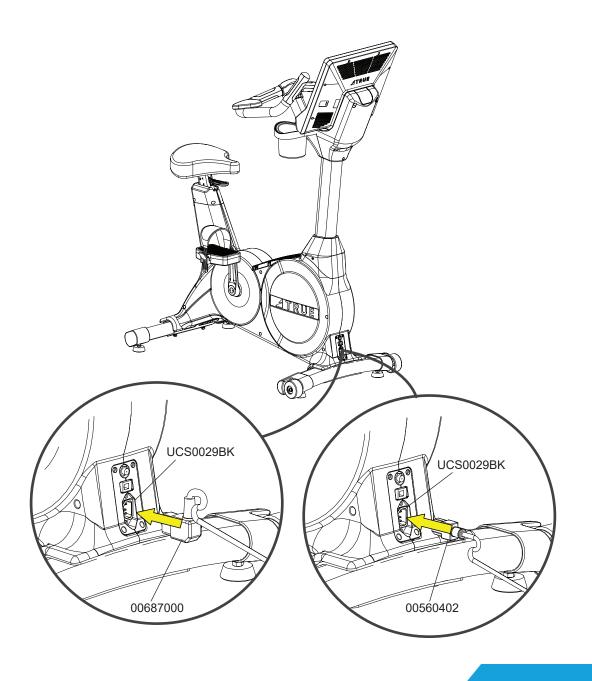
- 1. Using the 13mm end of the 13mm/15mm/17mm combination wrench, adjust all four leveling feet until they contact the floor.
 - IMPORTANT! Do not adjust the leveling feet to such a height that they detach or unscrew from the machine.
- 2. Verify all four lock nuts are securely tightened and flush against the bottom of the frame.



OPTIONAL STEP 17—ATTACH POWER CORD

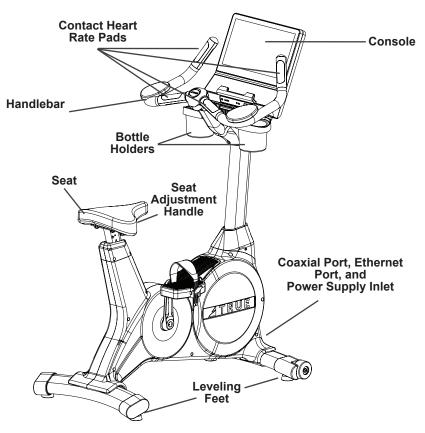
Parts Used in this Step			
PART	DESCRIPTION	QTY	
UCS0029BK	SUBASSEMBLY, INLET, POWER SUPPLY	1	
00560402	POWER CORD, 110V	1	
00687000	POWER CORD, 220V	1	

IMPORTANT! This step is only required if this unit is paired with the Envision II 16" or ShowRunner II consoles. Insert the appropriate power cord into the corresponding power inlet.



PRODUCT OVERVIEW

PRODUCT FEATURES



Console

Allows the user to set up a workout program and control the bike during a workout.

Handlebar

A place for users to put their hands during a workout and helps provide balance.

Contact Heart Rate Pads

Allows the user to check their heart rate without wearing a wireless chest strap.

Seat

A place for users to sit during a workout.

Seat Adjustment Handle

Allows adjustment to the vertical position of the seat to fit the size of the user.

Bottle Holders

Holds average size drink bottles for convenient use during a workout.

Pedals

Moving part of the bike that provides resistance to the lower body during a workout.

Leveling Feet

An adjustable system used to aid in the leveling of the bike.

*Coaxial Port *

Delivers television signal to the unit.

*Ethernet Port *

Used to provide a network connection for compatible console options.

Power Supply Inlet

Delivers power from the wall outlet to the bike.

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.

CARE AND MAINTENANCE

It is important to perform the minor maintenance tasks described in this section. Failure to maintain the bike as described here could void the TRUE Fitness Warranty. *To reduce the risk of electrical shock, always unplug the unit from its power source before cleaning or performing any maintenance tasks.*

INSPECTION

TRUE Fitness is not responsible for performing or scheduling regular maintenance or inspections. Users should inspect the bike daily. Look and listen for slipping belts, loose fasteners, unusual noises, worn or frayed power cords, and any other indications that the equipment may be in need of service. If any of these are noticed, obtain service. Do not attempt to use the bike until proper service has been performed or damaged parts have been replaced.

IMPORTANT!

If you determine that the bike needs service, make sure that the bike cannot be used inadvertently. *Turn the unit off, and then unplug the power cord from its power source.* Make sure other users know that the bike needs service. To order parts or to contact a TRUE Authorized Service representative, please visit www.truefitness.com.

CLEANING THE EQUIPMENT

AFTER EACH USE:

- Use GymWipes™ Antibacterial wipes or spray a solution of 30 parts water to 1 part mild detergent to dampen a soft cloth and wipe all exposed surfaces.
- Use a LCD/screen cleaner or spray a solution of 1 part 91% isopropyl alcohol and 1 part water to dampen a soft cloth and wipe the surface of the console. This helps remove fingerprints, dust, and dirt.

WEEKLY:

 Vacuum any dust or dirt that might have accumulated under or around the bike. Clogged air vents can prevent adequate cooling, causing a shortened life.

ACAUTION:

- Do not use any acidic cleaners. Doing so will weaken the paint or powder coatings and may void the TRUE Fitness Warranty.
- Never pour water or spray liquids on any part of the bike.
- Allow the bike to dry completely before using.
- Frequently vacuum the floor underneath the unit to prevent the accumulation of dust and dirt, which can affect the smooth operation of the unit.

LUBRICATION

Remove the pedals from the crank quarterly and lubricate the threads that attach the pedals to the cranks to prevent corrosion.

NOTE: The user's left side pedal is reverse threaded.

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The Envision II 16" and ShowRunner II consoles require the optional power supply.

LEVELING THE MACHINE

ACAUTION:

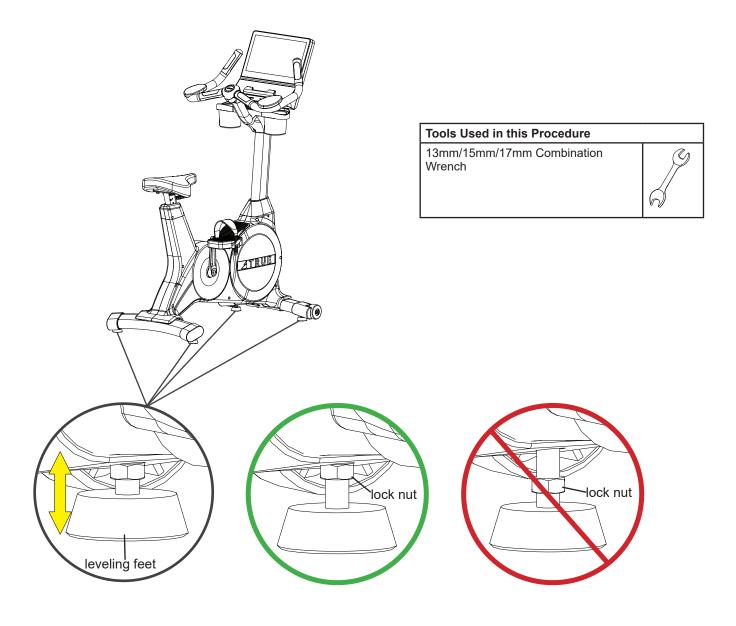
Prevent potential damage to the machine and injury to the user. This unit is equipped with four leveling feet. Make sure that the bike is level at all times. If the bike is placed on a uneven surface, adjusting the leveling feet can help, but may not completely compensate for extremely uneven surfaces. Bikes that are not level can cause damage to the machine and possible injuries for the user.

Once the machine has been moved to it's designated location:

 Using the 13mm end of the 13mm/15mm/17mm combination wrench, adjust all four leveling feet until they contact the floor.

IMPORTANT! Do not adjust the leveling feet to such a height that they detach or unscrew from the machine.

2. Verify all four lock nuts are securely tightened and flush against the bottom of the frame.



PREVENTATIVE MAINTENANCE

TRUE recommends that quarterly scheduled maintenance be performed by a qualified service technician. Please contact your dealer or visit www.truefitness.com to contact a local TRUE authorized service technician.

IMPORTANT! Use only TRUE Fitness certified service providers.

Frequency	Tasks
Daily	Look and listen for slipping belts, loose fasteners, unusual noises, worn or frayed cables, and any other indications that the equipment may be in need of service.
	Verify the pedals are at the correct torque specification and securely fastened.
	• Use GymWipes™ Antibacterial wipes or spray a solution of 30 parts water to 1 part mild detergent to dampen a soft cloth and wipe all exposed surfaces.
	Use a LCD/screen cleaner or spray a solution of 1 part 91% isopropyl alcohol and 1 part water to dampen a soft cloth and wipe the surface of the console. This helps remove fingerprints, dust, and dirt.
Weekly	Vacuum any dust or dirt that might have accumulated under or around the bike.
Quarterly	Record time, distance, and hours from the console.
	Check error log in console.
	Remove shroud covers and vacuum any debris out of the speed sensor, control electronics and moving parts.
	Move bike and vacuum underneath.
	Inspect all fasteners.
	Inspect all electrical connections.
	Inspect components for abnormal or premature wear.

LONG TERM STORAGE

When the machine is not in use for any length of time, turn it off. *Make sure that the power cord is unplugged from the power source and is positioned so that it will not become damaged or interfere with people or other equipment.*

Power warnings, grounding instructions, and power requirements are only applicable when this product is being used with the optional power supply.

NOTE: The "Envision II 16" and ShowRunner II consoles require the optional power supply.

ADDITIONAL INFORMATION

TROUBLESHOOTING

This troubleshooting guide is intended to assist in diagnostics only and is not all inclusive. Technical specifications, error codes and programming are subject to change without notice. TRUE accepts no liability for any damage or loss suffered by persons whom rely wholly or in part on any description or statement contained within this manual. Please visit www.truefitness.com to obtain the most recent version of all manuals and contact TRUE product support at 800-883-8783 for assistance with troubleshooting and diagnostics.

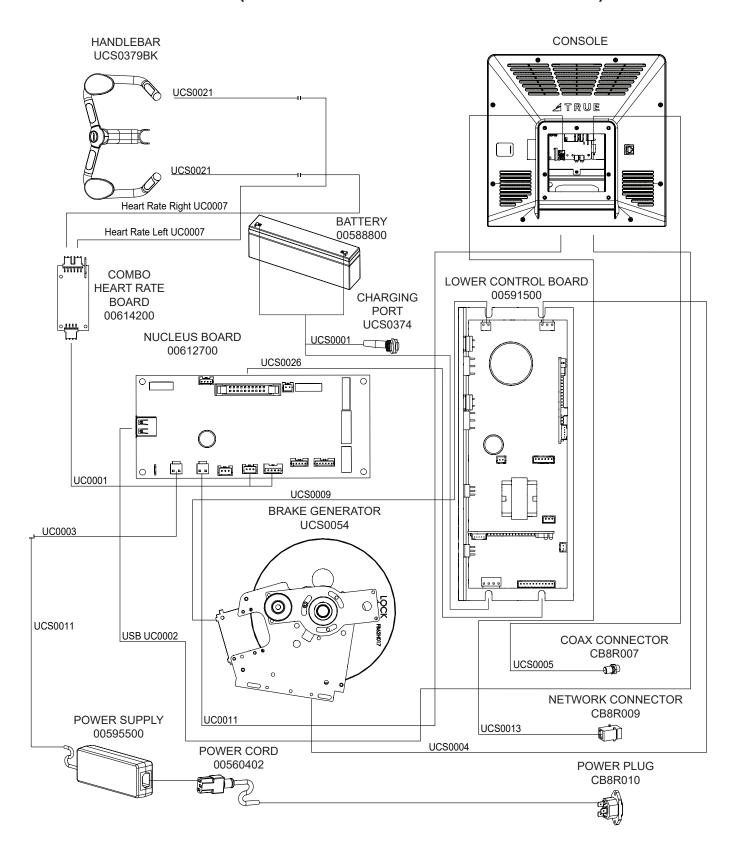
Malfunction	Possible Cause	Corrective Action	
	Unit turned off	Verify the On/Off switch is at the ON position	
	Damaged power cord	Replace power cord	
	Power cord not fully seated in socket	Inspect power connection at the unit and outlet	
No Power	No power at outlet	Using a voltmeter verify power at outlet	
	Battery is discharged	Change the battery overnight with optional power supply	
	Optional ERP board damaged	Control TRUE Product Community	
	Motor control board damaged	Contact TRUE Product Support	
	Damaged power cord	Replace power cord	
	Power cord not fully seated in socket	Inspect power connection at the unit and outlet	
Unit resets or pauses	Insufficient power	Verify output voltage from 20A outlet with a voltmeter	
randomly	Error code is displayed on console	Contact TRUE Product Support	
	Speed sensor out of alignment		
	Pinched or loose main communication cable		
Resistance hesitates or slips when pedaling	Loose belt tension	Contact TRUE Product Support	
	Uneven floor	Adjust equipment with leveling feet.	
	Loose hardware		
Rubbing or knocking sound from bike when in operation	Loose pedal	See Chapter 4: Care and Maintenance	
	Roller bearings may be damaged	Contact TRUE Product Support	
	Brake assembly may be damaged		
	Drive belt may be misaligned		

Malfunction Possible Cause		Corrective Action	
		Contact video provider	
	Low or bad video signal	NTCS dBmV0 through 15.6 ATCS/QAM dBmV-10 through 15.5	
	Loose F type connecter (coaxial cable)	Inspect all connections	
No TV displayed or low	Encrypted video	Obtain set top box from video provider	
quality	Channels or format type not correct	Verify video type with provider; analog (NTCS), digital air (ATCS), digital cable (QAM)	
		Rescan TV channels	
	Tuner Invalid	Contact TRUE Product Support	
	Transmitter belt contacts are not making good contact with the skin	Re-adjust the transmitter belt so that it is in full contact with the skin	
	Contacts on the transmitter belt are not moist	Moisten the contacts on the transmitter belt	
	Transmitter belt is not within 3 feet (1 meter) of the heart rate receiver	Adjust your position on the belt so that you are within 3 feet (1 meter) of the console	
	Transmitter belt is not the correct frequency or is encoded	Polar equip or compatible receiver use 4.8kHz un-encoded receiver	
	The battery inside the transmitter belt is depleted	Replace the transmitter belt with a compatible transmitter belt	
Heart rate is displaying erratically or not displaying	Another user wearing a compatible transmitter strap is within 3 foot (1 meter) of the unit	Move the units so that there is more space in-between units	
	Environmental interference from high voltage power lines		
	Environmental interference from computers	Move the unit to another position within the room or move the cause of the interference until heart rate reading are stable. If the probable source of interference is plugged into the same outlet move the suspect source to another outlet.	
	Environmental interference from motor driven appliances		
	Environmental interference from cell or cordless phone		
	Environmental interference from Wi-Fi router		

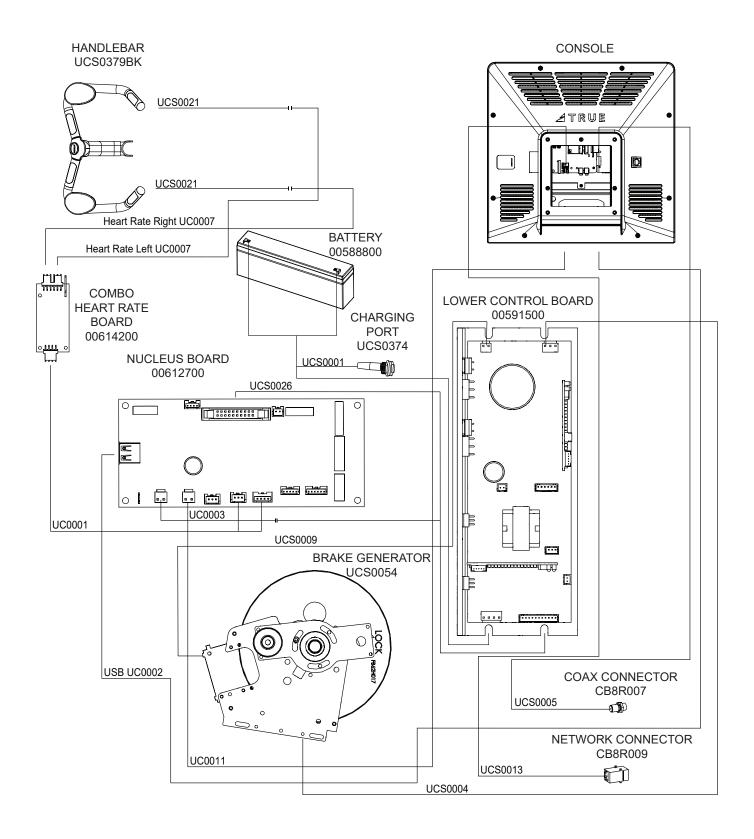
Fault Code	Category	Description	Cause	Corrective Action
Fault CN00: Corrupted Console Configuration	Console	Corrupted brainboard configuration - fails integrity check		Power cycle
			Corrupt software	Re-configure console
			Firmware and software versions are not compatible	Re-install software/firmware
				Contact TRUE Product Support
		Math error - software	Console Configure	Power cycle
_ ,, _,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				Re-configure console
Fault CN01: Internal Fault	Console		Corrupt Software	Re-install software/firmware
				Contact TRUE Product Support
		The product configuration data has	Console Configure	Power cycle
Fault CN02: Invalid Console Configuration	Console	failed validation checks (incline ranges make no sense,	Incorrectly	Re-configure console
		etc.)	Loose Cable	Contact TRUE Product Support
Fault CN03: Stuck Key	Console	Membrane Key stuck down/closed	Membrane key is damaged	Contact TRUE Product Support
Fault CN04: Lower Board Comm Fault (Treadmill Only)	Console	Brainboard fails to receive timely communication responses from lower board - Fault after 3 retries	Unit is configured as a treadmill	Re-configure console
Fault CN05: No Lower Control	Console	No lower board connected to console - detection wires not	Loose Cable	Power cycle
				Check cable connections
		connected	Console Configured Incorrectly	Re-configure console
	Console	Console is configured for a product	Console Configure	Power cycle
Fault CN06: Config Mismatch		different than that to which it is connected.	incorrectly	Re-configure console
		connected.	Loose Cable	Check cable connections
Foult CN24: PR Comm Foult	Console	SBC cannot communicate with Brainboard	Console	Power cycle
Fault CN24: BB Comm Fault				Contact TRUE Product Support
			Corrupt software	Power cycle
Fault CN25: Firmware	Console	Firmware on brainboard not	- Constant	Reconfigure Console
Mismatch	COLISOIC	compatible with SBC software	Firmware and software	Re-install software/firmware
			versions are not compatible	Contact TRUE Product Support

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UC400 WIRING DIAGRAM (OPTIONAL AUXILIARY POWER SUPPLY)



UC400 WIRING DIAGRAM (SELF-GENERATING POWER)



WARRANTY INFORMATION

UC400 BIKE COMMERCIAL LIMITED WARRANTY

Save Time and Register Online! Activate Multiple Warranties at truefitness.com

All TRUE® Fitness products are distributed by TRUE and are warranted to the original registered product purchaser and the parts of the TRUE product (the "Product") listed below, under normal use and service, shall be free of manufacturing defects in workmanship and materials only for the period of time beginning from the original date of purchase set forth below.

WARRANTY ITEM	DURATION
Frame*	Lifetime
Parts Electrical and Mechanical LED Consoles Touch Screen or PVS Consoles Wear Items	5 Years 5 Years 3 Years 90 Days
Labor Electrical and Mechanical Consoles Wear Items	2 Years 2 Years 90 Days

NOTES:

- Warranty valid for USA and Canada only.
- Failure to register this product will result in no servicing or authorization of parts to be shipped.
- Buying after-market products from a 3rd party will result in voided warranty.
- This product is intended for Light Commercial use which includes non-dues paying facilities where usage does not exceed 8 hours per day. If this product will not be used in this particular setting, please contact TRUE as this warranty is void.

DO NOT RETURN TO THE RETAILER

TRUE limited warranty service may be obtained by contacting the authorized TRUE dealer from whom the Product was purchased. If the dealer from whom the Product was purchased, is no longer an authorized TRUE dealer, TRUE limited warranty may be obtained by contacting TRUE Product Support:

- service@truefitness.com
- 800.883.8783

Monday - Thursday 8:30am - 6:00pm (CST) Friday 8:30am - 5:00pm (CST)

FRAME

*This limited warranty on the structural frame does not include paint or coatings. The frame is defined as the serialized base of the unit and does not include any parts that can be removed. Warranty applies to the value of the frame only and does not cover labor, shipping, or other costs associated with removal or replacement of the covered unit. Frame warranty shall not exceed seven years after discontinuation of this specific model.

REASONABLE AND NECESSARY MAINTENANCE

Failure to perform proper maintenance as specified in the owner's manual will void this limited warranty. Proof/ receipts of necessary maintenance may be required within 30 days of requested warranty part or service.

ELECTRICAL, MECHANICAL, AND CONSOLES

This limited warranty applies to but may not be limited to the generator brake, control board, and drive belt. TRUE shall not warrant the performance of the heart rate system on its products, as the heart rate system performance varies, based on user's physiology, age, method of use, and other factors. This limited warranty shall not apply to software version upgrades, compatibility with third party/aftermarket hardware, software, applications, or websites.

WEAR ITEMS

This limited warranty applies to but may not be limited to Coax/TV, HDMI, USB, Mirroring or Ethernet connections, paint/ coatings, covers/caps, badges, overlays or safety key.

LABOR

Labor is covered for the specified period of time from the date of purchase, unless otherwise expressed within this limited warranty as long as a TRUE authorized service provider performs the service. Service that requires over 50 miles of travel may be subject to additional charges.



UC400 BIKE RESIDENTIAL LIMITED WARRANTY

Save Time and Register Online! Activate Multiple Warranties at truefitness.com

All TRUE® Fitness products are distributed by TRUE and are warranted to the original registered product purchaser and the parts of the TRUE product (the "Product") listed below, under normal use and service, shall be free of manufacturing defects in workmanship and materials only for the period of time beginning from the original date of purchase set forth below.

WARRANTY ITEM	DURATION
Frame*	Lifetime
Parts Electrical and Mechanical LED Consoles Touch Screen or PVS Consoles Wear Items	7 Years 10 Years 3 Years 90 Days
Labor Electrical and Mechanical Consoles Wear Items	1 Years 1 Years 90 Days

NOTES:

- Warranty valid for USA and Canada only.
- Failure to register this product will result in no servicing or authorization of parts to be shipped.
- Buying after-market products from a 3rd party will result in voided warranty.
- This product is intended for residential use. If this
 product will not be used in this particular setting,
 please contact TRUE as this warranty is void.

DO NOT RETURN TO THE RETAILER

TRUE limited warranty service may be obtained by contacting the authorized TRUE dealer from whom the Product was purchased. If the dealer from whom the Product was purchased, is no longer an authorized TRUE dealer, TRUE limited warranty may be obtained by contacting TRUE Product Support:

- · service@truefitness.com
- 800.883.8783

Monday - Thursday 8:30am - 6:00pm (CST) Friday 8:30am - 5:00pm (CST)

FRAME

*This limited warranty on the structural frame does not include paint or coatings. The frame is defined as the serialized base of the unit and does not include any parts that can be removed. Warranty applies to the value of the frame only and does not cover labor, shipping, or other costs associated with removal or replacement of the covered unit. Frame warranty shall not exceed seven years after discontinuation of this specific model.

REASONABLE AND NECESSARY MAINTENANCE

Failure to perform proper maintenance as specified in the owner's manual will void this limited warranty. Proof/ receipts of necessary maintenance may be required within 30 days of requested warranty part or service.

ELECTRICAL, MECHANICAL, AND CONSOLES

This limited warranty applies to but may not be limited to the generator brake, control board, and drive belt. TRUE shall not warrant the performance of the heart rate system on its products, as the heart rate system performance varies, based on user's physiology, age, method of use, and other factors. This limited warranty shall not apply to software version upgrades, compatibility with third party/aftermarket hardware, software, applications, or websites.

WEAR ITEMS

This limited warranty applies to but may not be limited to Coax/TV, HDMI, USB, Mirroring or Ethernet connections, paint/ coatings, covers/caps, badges, overlays or safety key.

LABOR

Labor is covered for the specified period of time from the date of purchase, unless otherwise expressed within this limited warranty as long as a TRUE authorized service provider performs the service. Service that requires over 50 miles of travel may be subject to additional charges.

UC400 BIKE LIMITED WARRANTY

Save Time and Register Online!
Activate Multiple Warranties at truefitness.com

THE TRUE LIMITED WARRANTY IS SUBJECT TO AND WILL BE IN ACCORDANCE WITH THE CONDITIONS SET FORTH BELOW:

- This limited warranty is valid for the United States and Canada only.
- This product is intended for specified use. If this product will not be used in the specified setting, please contact TRUE as this warranty is void, unless otherwise stated and within this warranty.
- 3. This limited warranty gives you specific legal rights, and your rights may vary from state to state.
- This limited warranty is in lieu of all other warranties of any kind either expressed or including but not limited to implied warranties of merchant.
- 5. This limited warranty can be processed only if the warranty registration form is completed on-line; or if the attached form is filled in, signed by the original purchaser, and mailed to TRUE within 30 days of purchaser's receipt of this Product. The serial number must be intact on the Product for this limited warranty to be valid.
- 6. TRUE will neither assume nor authorize any person to assure for us any other obligation or liability concerning the sale of this Product. Under no circumstances shall TRUE be liable under this warranty, or otherwise, of any damage to any person or property, including any lost profits or lost savings, for any special, indirect, secondary, incidental, or consequential damages arising out of the use of or inability to use this Product.
- Failure to register this product within 30 days of purchase will result in no servicing or authorization of parts to be shipped.
- Installation or download of any 3rd party or after-market products will result in voided warranty. Includes but not limited to electrical and mechanical parts, software, or applications.
- TRUE will ship to any authorized service provider any new or rebuilt replacement part or component, or at our option,
- replace or refund the Product. Replacement parts are warranted for the remaining portion of the original warranty period.
- 11. No one is authorized to change, modify, or extend the terms of this limited warranty.
- This limited warranty applies to the Product only while the Product remains in the possession of the original purchaser and is not transferable.
- 13. This limited warranty becomes VALID ONLY if the Product is initially assembled/installed by a TRUE authorized dealer/technician (if anyone other than a TRUE authorized dealer/technician initially assembles and installs the Product, this limited warranty will be void unless the written authorization of TRUE is first obtained).

- 14. This limited warranty does not cover damage or equipment failure resulting from or caused by improper assembly/ installation, failure to follow instructions and warnings in owner's manual, accident, misuse, abuse, unauthorized modification, or failure to provide reasonable and necessary maintenance (as referenced in the owner's manual). Proof/receipts of necessary maintenance may be required within 30 days of requested warranty part or service.
- 15. This limited warranty applies only to the cost of repair or replacement of parts and does not include labor (beyond the above warranty period), transportation, service, return, and freight charges associated there with except as expressly specified herein.
- 16. This limited warranty shall not apply to: Service calls to correct installation of the equipment or instruction to owners on how to use the equipment; or any labor costs incurred beyond the applicable labor warranty period.
- This limited warranty, which is given expressly and in lieu of all other express warranties, constitutes the only warranty made by TRUE.
- 18. ANY IMPLIED WARRANTY, INCLUDING
 WITHOUT LIMITATION THE WARRANTIES
 OF MERCHANTABILITY AND FITNESS FOR A
 PARTICULAR PURPOSE, IS LIMITED IN DURATION
 AND REMEDY TO THE TIME PERIOD COVERED BY
 THE LIMITED WARRANTY. SOME STATES DO NOT
 ALLOW LIMITATIONS ON HOW LONG AN IMPLIED
 WARRANTY LASTS, SO THE ABOVE LIMITATION MAY
 NOT APPLY TO YOU.
- 19. THE REMEDIES DESCRIBED HEREIN ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND TRUE'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. TRUE'S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE PRODUCT, NOR SHALL TRUE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

NOTE TO AUTHORIZED WARRANTY LABOR

PROVIDERS—Warranty labor reimbursement or warranty parts rights may not be transferred to, or reassigned to, a third party without the express written consent of TRUE. Even jobbing out warranty labor requires TRUE's written approval.



UC400 BIKE LIMITED WARRANTY

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KEEP THIS PAGE FOR YOUR RECORDS

SERIAL NUMBERS:

The product comes with two serial numbers; one on the base and one on the console. The serial number on the base is under the rear stabilizer. The serial number on the console is on the right side back. Please write down your serial numbers below and keep for your records.

PLEASE RETAIN THIS PORTION FOR YOUR RECORDS

BASE SERIAL NUMBER:

CONSOLE SERIAL NUMBER:







UC400 BIKE LIMITED WARRANTY

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Thank you for purchasing a TRUE product. To validate the TRUE product warranty the fast and easy way, please go online now to truefitness.com and register your product. The information you provide will never be distributed to any other individuals or agencies for any purpose. If you prefer to mail your warranty card, have the owner of the product complete the information below and return it to TRUE Fitness within 30 days from the date of equipment installation.

IMPORTANT! Failure to register this product will result in no servicing or authorization of parts to be shipped.

To mail your warranty information, please fill in the information below and mail to: Service Dept., TRUE Fitness, 865 Hoff Road, St. Louis, MO 63366 (or save postage and register online at www.truefitness.com).

*	
Warranty Registration	
Serial Number	
Purchase Date	Company (if applicable)
Customer Name (First and Last)	
Email Address	Phone Number
Street Address	City State
Postal Code Country	

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